

*Parts Manual for*

**SNAPPER**<sup>®</sup>

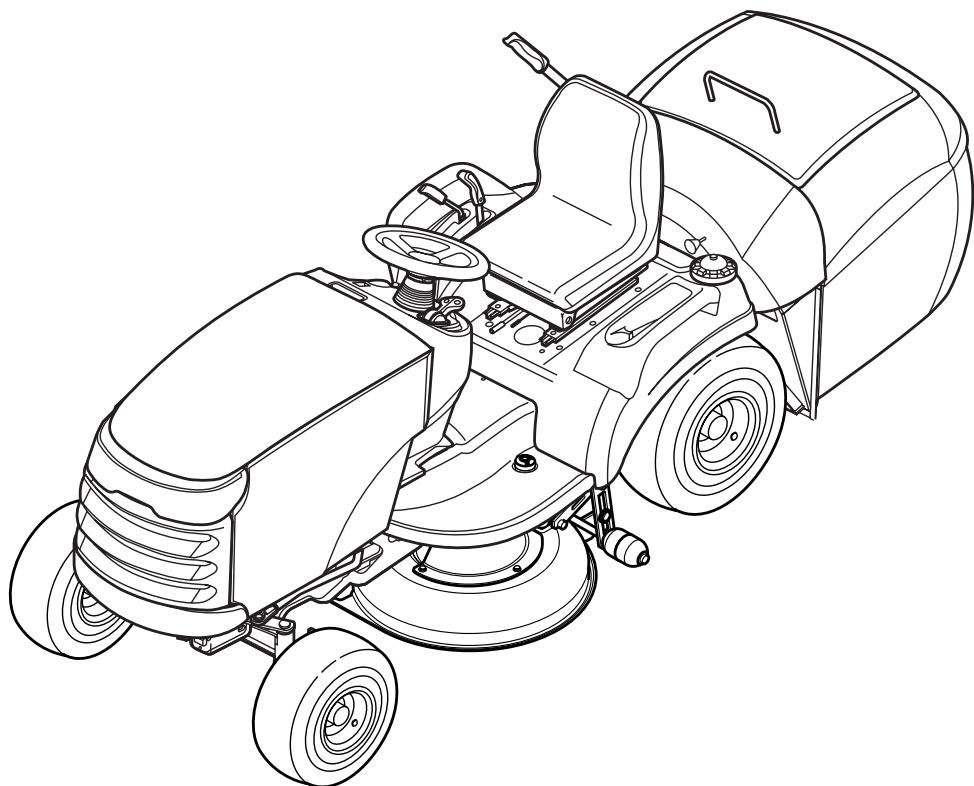
**YARD TRACTOR ELECTRIC CLUTCH  
HYDRO DRIVE RMO & ACS "RD"  
LT300 SERIES**

**MODEL**

**RD18S40 (2690624)**

**RD18VG40 (2690623)**

**RD2140 (2690763)**



**Briggs & Stratton Yard Power Products Group**

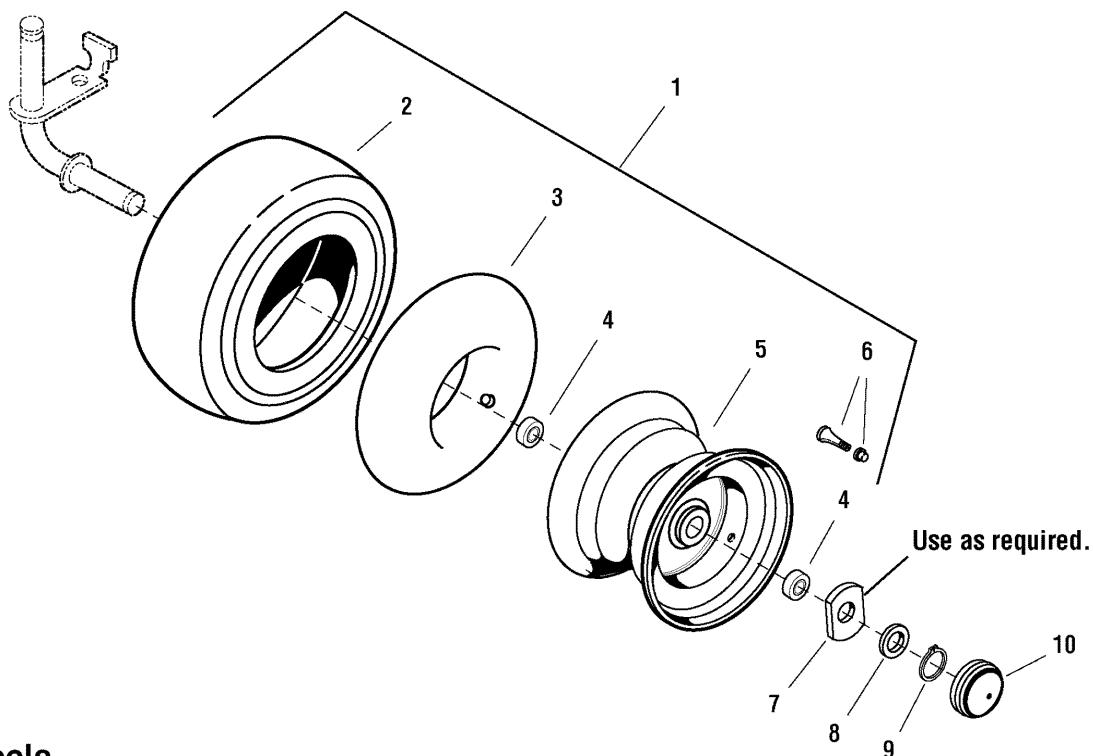
535 Macon Road  
McDonough, GA, 30253 U.S.A.  
800-935-2967

Revision A, 9/5/2008

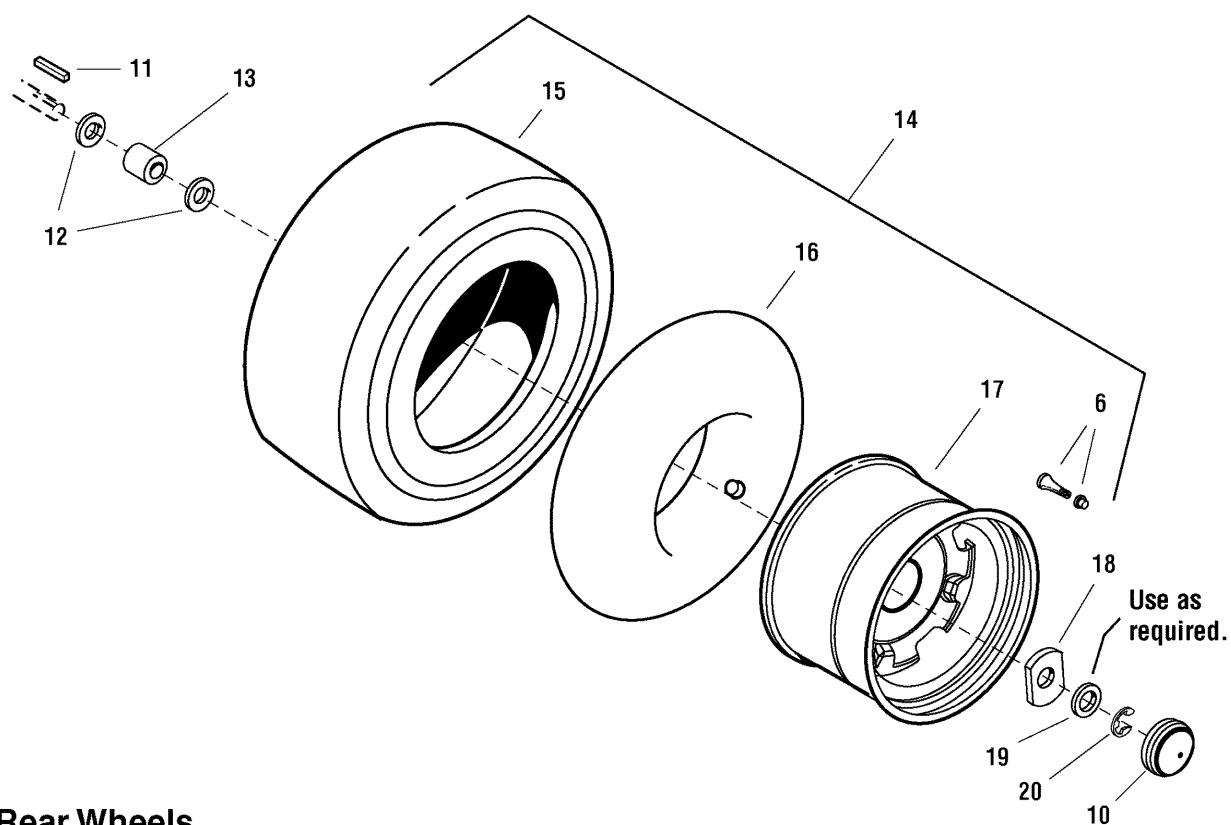
**Manual No. 7006469**  
**TP 400-5273-A-TC-N**



PAGE	GROUP
4	Wheels & Tires Group
6	Hood, Grille & Dash Group
8	Steering Group - Manual Steering
10	Steering Group
12	Frame & Front Axle Group
16	Controls Group
20	Cruise Control Group
22	Transmission Group - Tuff Torq K-46BF
26	Seat Deck & Fuel Tank Group
28	Engine Group - 18 HP INTEK Single Cyl.
30	Engine Group - 18 HP & 20 HP VANGUARD Twin Cyl.
32	Engine & Electric Clutch Group - 21HP Briggs & Stratton, Vanguard
34	40" Mower Deck - Belt, Idle Arm & Hitch
36	40" Mower Deck - Housing, Arbors & Blade
38	40" Mower Deck - Height Adjustment & Roller Bar
42	Hopper Group
46	Deflector Group
48	Decals Group
50	Electrical Group



**Front Wheels**



**Rear Wheels**

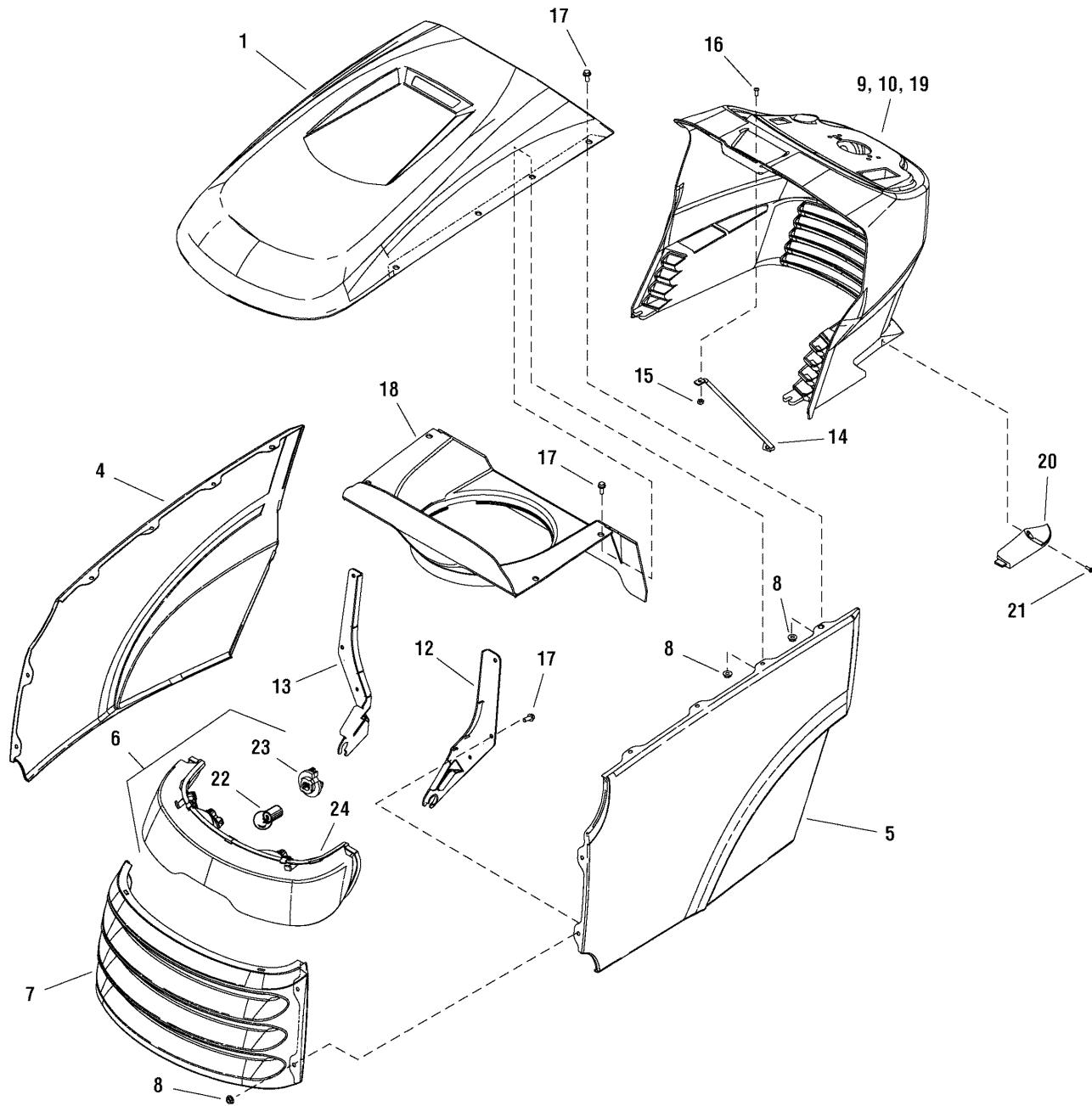
## Wheels & Tires Group

Item	Part No	Qty	Description	Note
1	1732202	2	WHEEL & TIRE ASSEMBLY, Front	(Includes Ref. Nos. 2, 3, 4, 5)
2	1733882	1	TIRE, 15 x 6, Super Turf	
3	1664090	1	TUBE, Tire, Front, 4.10/3.50	
4	1717056	2	BEARING, Ball	
5	1722837	1	WHEEL, 4-1/2" x 6"	
6	2172353	4	VALVE STEM & CAP ASSEMBLY	
7	1722726A	4	WASHER, Special, (As Required)	
8	1919394	4	WASHER, 1, (As Required)	
9	2832577	2	RING, Retaining, External #98	
10	1722676	4	CAP, Hub, Gray	
11	1729279	2	KEY, Parallel, 3/16 x 3/16 x 1-1/2	
12	2960202	4	WASHER, 3/4	
13	1709527	2	SPACER	
14	1732203	2	WHEEL & TIRE ASSEMBLY	(Includes Ref. Nos. 6, 15, 16 & 17)
15	1733881	1	TIRE, 20 x 10, 8 Super Turf	
16	2173477	1	TUBE, Tire, 20 x 8, Rear	
17	1722835	1	WHEEL, 7 x 7.96, W/ 3/4 OD Shaft	
18	1722717A	2	WASHER, Special	
19	1960114	2	WASHER, 3/4	
20	2827794	2	RING, "E" External	

### Footnotes:

## Hood, Grille & Dash Group

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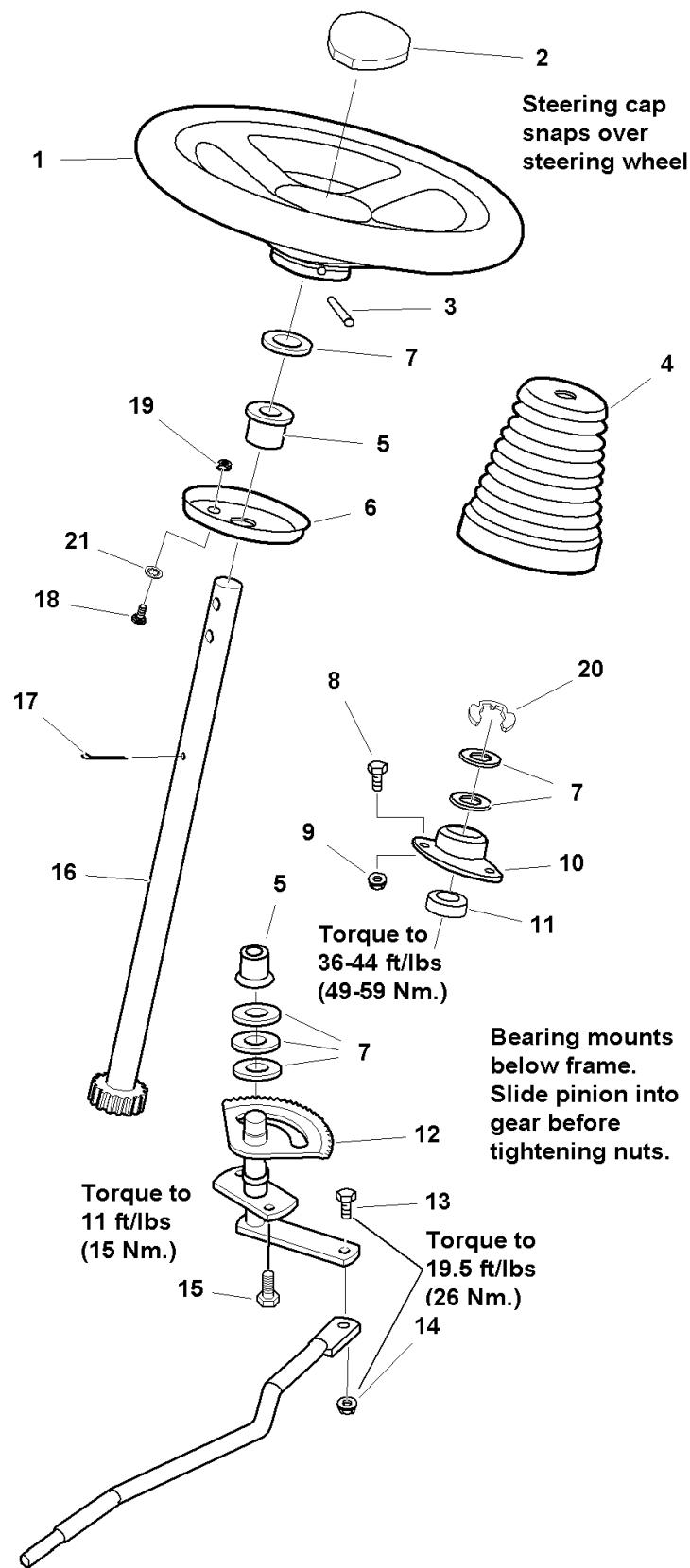
## Hood, Grille & Dash Group

Item	Part No	Qty	Description	Note
1	1728031D	1	HOOD, W/Scoop	
4	1721804D	1	PANEL, R.H. Side	
5	1721803D	1	PANEL, L.H. Side	
6	1721810	1	HEADLIGHT ASSEMBLY	(Includes Ref. Nos. 22, 23 & 24)
7	1721802D	1	GRILLE	
8	1930641	12	NUT, Hex Flange 1/4-20 Whiz Lock	
9	1726827	1	DASHBOARD	(Used only on YT & LT models)
10	1726894	1	DASHBOARD, W/Hydraulic Lift Slot	(Used only on GT models)
12	1721808A	1	HINGE, Hood L.H.	
13	1721809A	1	HINGE, Hood R.H.	
14	1723123	1	ROD, Dash Support	
15	1933896	1	NUT, Hex Lock 10-24 w/Nylon Insert	
16	1960392	1	SCREW, Pan Head Phillips #10-24 x 1	
17	1960295	12	SCREW, Hex Whiz Lock Flange 1/4-20 x 5/8	
18	1733457A	1	DUCT, Air Inlet	
19	1726895	1	DASHBOARD, w/Buzzer Hole	(Used only on Barons models)
20	1722285	1	COVER, Dash	(Used only on Barons models)
21	1722607	1	SCREW, Pan Head Torx #8-16 x 1/2 Plastite	(Used only on Barons models)
22	1677371	4	BULB, Headlight	
23	1723451	4	SOCKET ASSEMBLY, Seal	
24	1722902	1	REFLECTOR, Headlight	

### Footnotes:

## Steering Group - Manual Steering

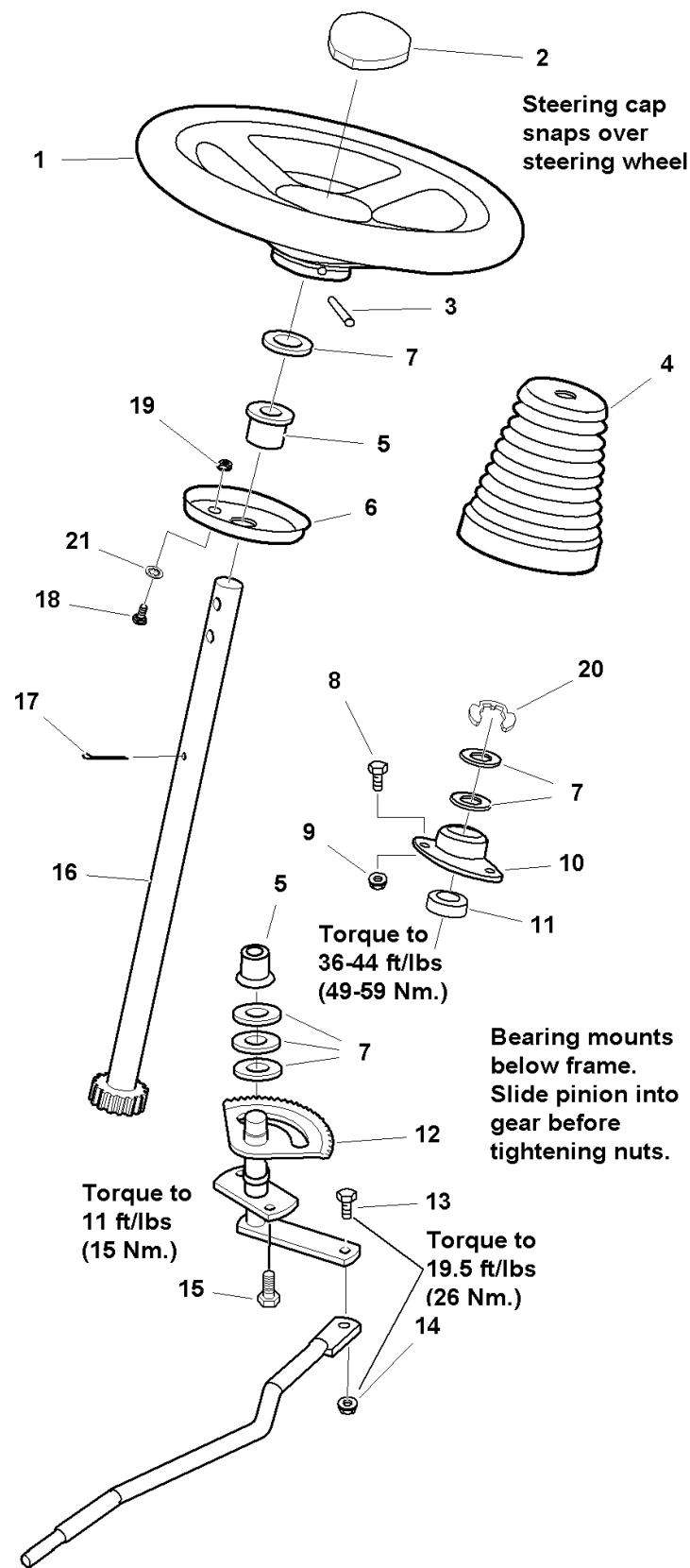
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## Steering Group - Manual Steering

Item	Part No	Qty	Description	Note
1	1722318	1	STEERING WHEEL	
2	1725024	1	CAP, Steering	
3	1960540	1	ROLL PIN, 5/16 x 2.50	
4	1722749	1	BELLOWS	
5	2176440	2	BUSHING, Nylon	
6	1721736A	1	MOUNTING PLATE, Steering	
7	1960114	5	WASHER, 3/4	
8	2933260	2	SCREW, Flange Lock, 3/8-16 x 3/4	
9	1931211	2	NUT, Whiz, 3/8-16	
10	1722459	1	BEARING, Flange	
11	1722461	1	SPACER	
12	1724470A	1	STEARING GEAR ASSEM	
13	1960032	1	SCREW, 3/8-16 x 1 3/4	
14	1930645	1	NUT, Flange Lock, 3/8-16	
15	1664847	2	SCREW, Taptite, 5/16-18 x 3/4	
16	1726304	1	STEER SHAFT	
17	1960033	1	HAIRPIN CLIP	
18	1960655	2	CARRIAGE BOLT, 5/16-18 x 1 1/4	
19	1960636	2	NUT, 5/16-18	
20	1611710	1	RING, Klipring	
21	1933988	2	PUSHNUT, 5/16	

### Footnotes:

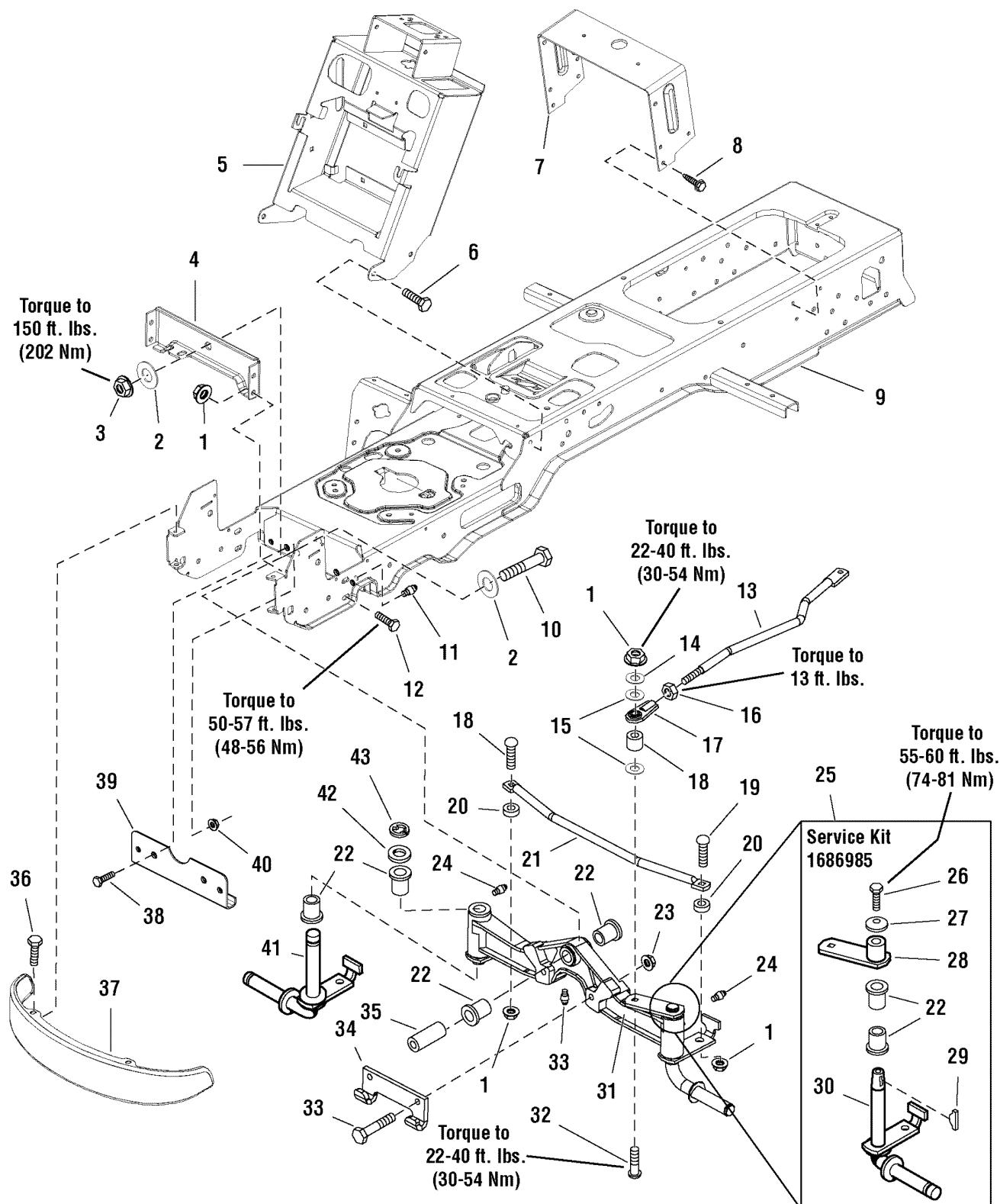


## Steering Group

Item	Part No	Qty	Description	Note
1	1722318	1	STEERING WHEEL, Straight Shaft	
2	1725024	1	CAP, Steering Wheel, Plain	
3	1960540	1	PIN, Spring	
4	1722749	1	COVER, Black Rubber	
5	2176440	2	BUSHING	
6	1721736A	1	PLATE, Mounting Steering	
7	1960114	6	WASHER	
8	1933260	2	CAPSCREW, Hex Head Flange Lock, 3/8-16 x 3/4	
9	1931211	2	NUT, Hex Whiz Lock, 3/8-16	
10	1722459	1	BEARING, Flange	
11	1722461	1	SPACER	
12	1724470A	1	GEAR & SHAFT ASSEMBLY	
13	1960032	1	CAPSCREW, Hex Head, 3/8-16 x 1-1/4	
14	1930645	1	NUT, Hex Flange Lock, 3/8-16	
15	1664847	2	CAPSCREW, Hex Head Taptite, 5/16-18 x 3/4	
16	1723604	1	SHAFT ASSEMBLY	
17	1960033	1	PIN, Cotter	
18	1960655	2	CARRIAGE BOLT, 5/16-18 x 1 1/4	
19	1960636	2	NUT, Hex, 5/16-18	
20	1611710	1	RING, Clipring Extension	
21	1933988	2	PUSHNUT, 5/16	

### Footnotes:

## Frame & Front Axle Group

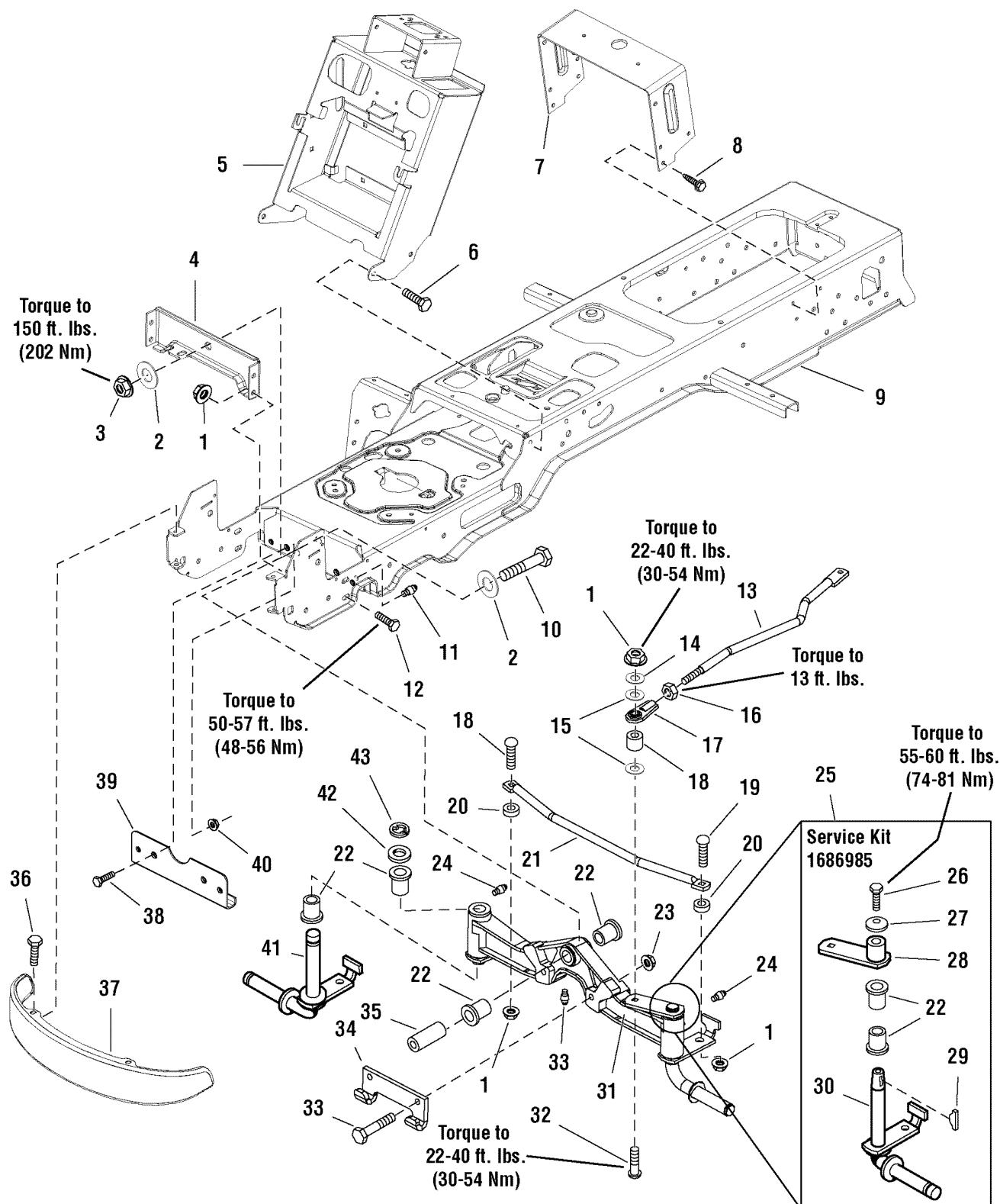


## Frame & Front Axle Group

Item	Part No	Qty	Description	Note
1	1930645	7	NUT, Hex Flange Lock, 3/8-16	
2	1960035	2	WASHER	
3	2960646	1	NUT, Hex Flange, 5/8-11	
4	1722212A	1	PLATE, Axle	
5	1724081A	1	TOWER & SUPPORT ASSEMBLY	
6	1923683	4	CAPSCREW, Hex Head Taptite, 3/8-16 x 3/4	
7	1723528A	1	SUPPORT	
8	1664847	4	CAPSCREW, Hex Head Taptite, 5/16-18 x 3/4	
9	1727396A	1	FRAME ASSEMBLY	
10	2960645	1	CAPSCREW, 5/8-11 x 3-1/2	
11	1704314	2	FITTING, Grease for Wear Plate, 1/4-20, with Ball	
12	1933260	4	CAPSCREW, Hex Head, Flange Lock, 3/8-16 x 3/4	
13	1722541	1	LINK, Drag	
14	1922755	1	WASHER	
15	1960103	2	WASHER	
16	1919262	1	NUT, Hex Jam, 1/2-20	
17	1702779A	1	JOINT, Ball	
18	1708236	1	SPACER	
19	1931350	2	CARRIAGE BOLT, 3/8-16 x 1	
20	1611705	2	SPACER	
21	1722626A	1	ROD, Tie	
22	1721682	6	BUSHING	
23	1930650	2	NUT, Hex Flange Lock, 7/16-14	
24	1704314	3	FITTING, Lube	
25	1686985	1	SPINDLE REPLACEMENT KIT, LH	(Includes Ref. Nos. 22, 26, 27)
26	2823485	1	CAPSCREW, 3/8-16 x 7/8, GR8	
27	1663151	1	WASHER, Spring, 3/8	
28	1725112	1	HUB & ARM ASSEMBLY	
29	2830671	1	KEY, Woodruff	
30	1724264	1	SPINDLE, LH	
31	1722200A	1	AXLE ASSEMBLY, w/ LH Spindle, Complete	(Includes Ref. Nos. 2)
32	1931352	1	CARRIAGE BOLT, 3/8-16 x 1-1/2	
33	1927531	2	CAPSCREW, Hex Head, 7/16-14 x 2, GR8	
34	1721918A	1	HOOK, "J"	
35	1721752	1	SPACER	
36	1960086	4	SCREW, Torx Head, 5/16-18 x 7/8	
37	1721805A	1	BUMPER, Black, Steel, Standard	

### Footnotes:

## Frame & Front Axle Group

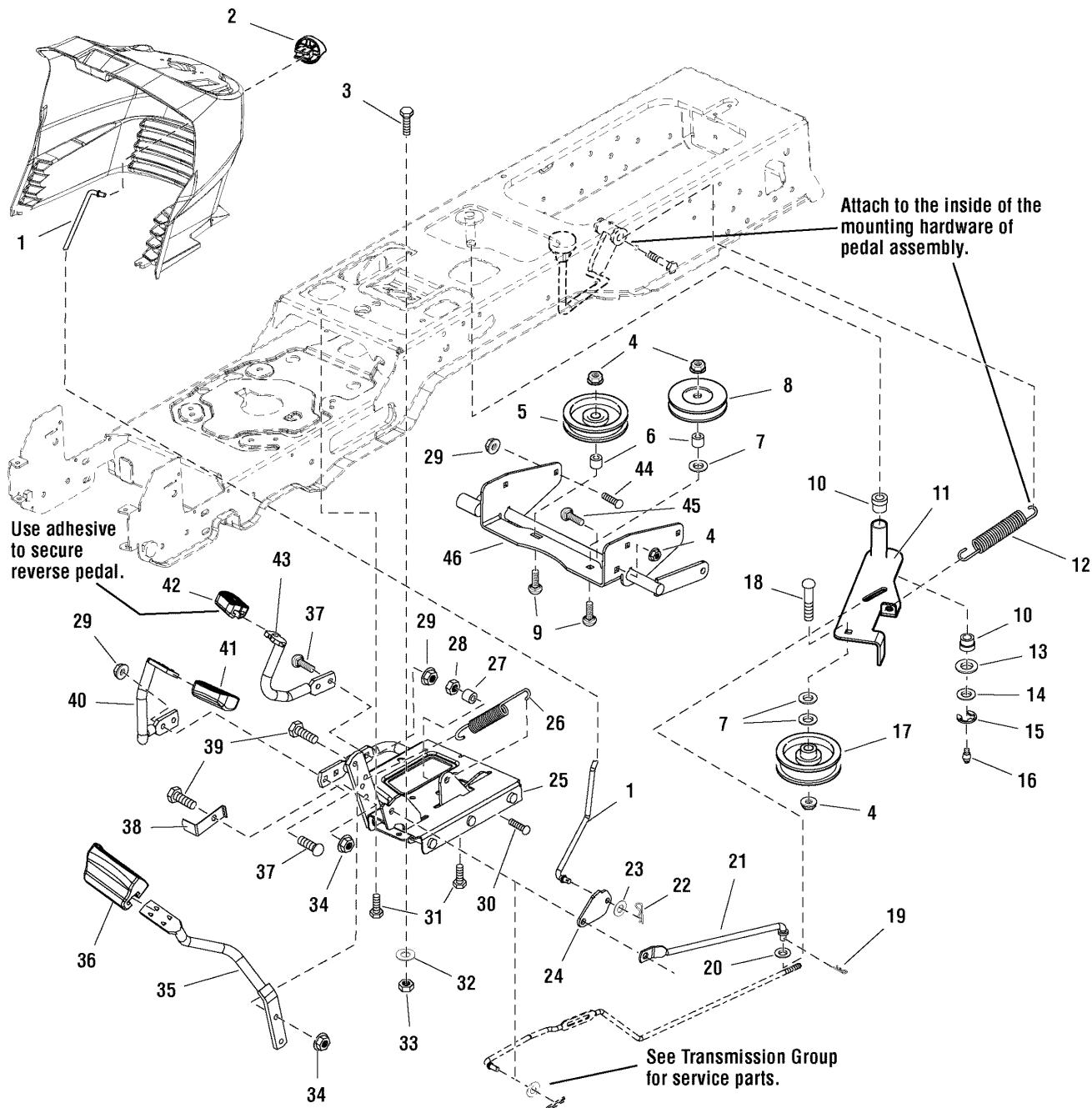


## Frame & Front Axle Group

Item	Part No	Qty	Description	Note
37	1723502	1	BUMPER, Chrome, Optional	
38	1930591	2	CAPSCREW, Hex Whiz Lock, 5/16-18 x 3/4	
39	1724801A	1	PLATE, Axle Wear	
40	1931277	2	NUT, Hex Falnge Whiz Lock, 5/16-18	
41	1722199	1	SPINDLE, RH	
42	1919394	1	WASHER	
43	2932577	1	RETAINING RING	

### Footnotes:

## Controls Group

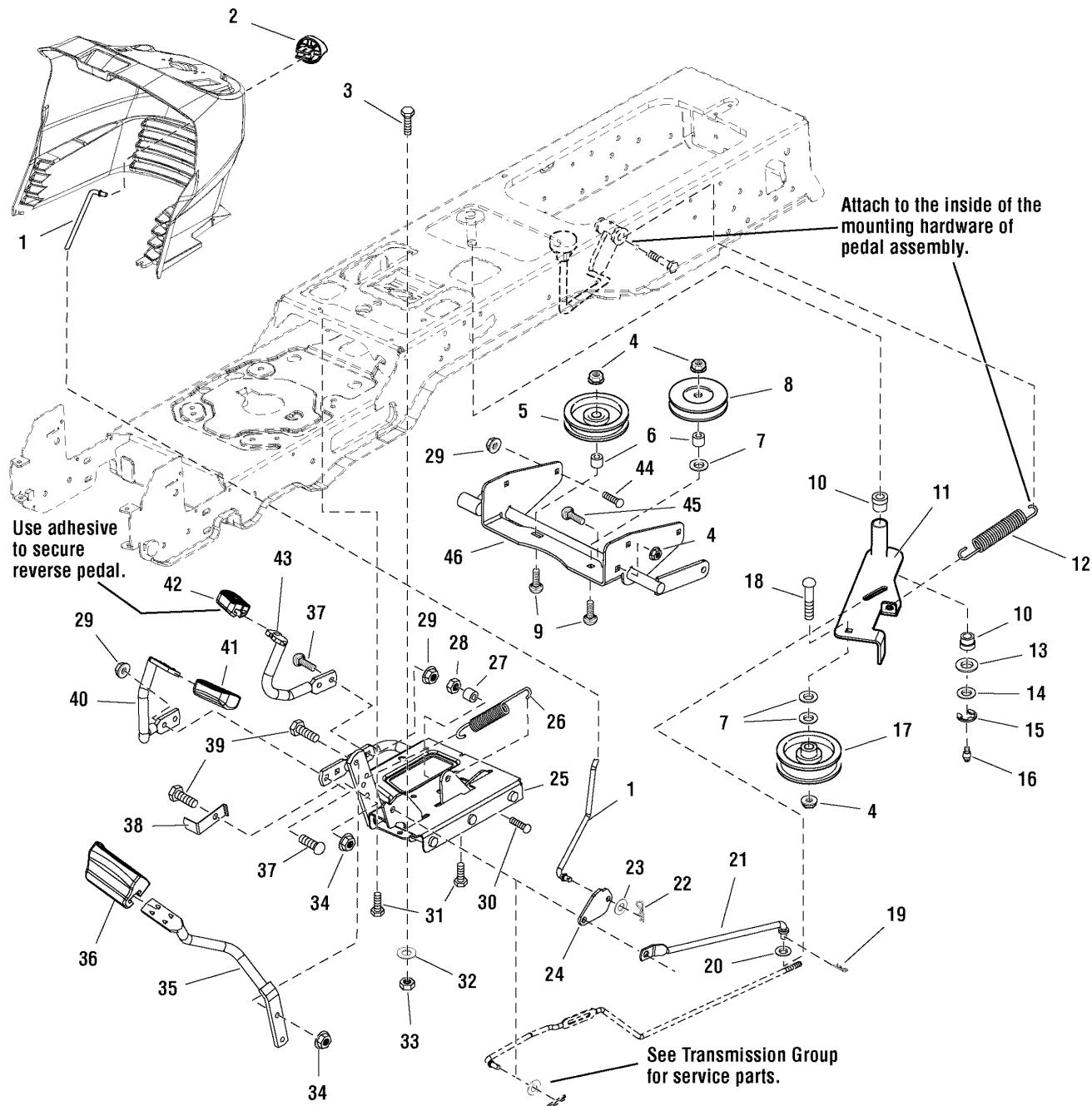


## Controls Group

Item	Part No	Qty	Description	Note
1	1721353	1	ROD, Brake	
2	1721891	1	KNOB, Push On, Red	
3	1930591	1	CAPSCREW, Hex Head Flange Lock, 5/16-18 x 3/4	
4	1960687	3	NUT, Hex Flange, 3/8-16 ESNA	
5	1721134	1	PULLEY ASSEMBLY, 3 OD, W/Bearing	
6	1667811	2	SPACER	
7	1922755	3	WASHER, 3/8	
8	1710545	1	PULLEY, Idler 4 OD	
9	1960315	2	CARRIAGE BOLT, 3/8-16 x 2 G5	
10	1663114	2	BUSHING	
11	1727370	1	ARM & HUB ASSEMBLY, Idler	
12	1733844	1	SPRING, Extension	
13	1960020	1	WASHER, 5/8	
14	1924366	1	WASHER, 5/8	
15	1704420	1	RING, Clipring	
16	1704314	1	FITTING, Lube, 1/4 Ball Check	
17	1710539	1	PULLEY, Idler 3-1/4 OD	
18	1960315	1	CARRIAGE BOLT, 3/8-16 x 2 G5	
19	1918447	1	PIN, Cotter	
20	1924940	1	WASHER	
21	1727408	1	ROD, Brake (Flat Ends)	
22	1722460	1	PIN, Quick	
23	1919326	1	WASHER	
24	1721354A	1	LATCH, Brake	
25	1726763	1	CONTROL ASSEMBLY, Foot Pedal	
26	1721995	1	SPRING, Extension	
27	1686612	1	CAM, Roller	
28	1920397	1	NUT, Hex Lock ESNA, 1/4-20	
29	1960636	8	NUT, Hex KEPS, 5/16-18	
30	1931320	1	CARRIAGE BOLT, 1/4-20 x 1-1/4	
31	1664847	3	CAPSCREW, Hex head Washer Taptite, 5/16-18 x 3/4	
32	1919381	1	WASHER	
33	1919438	1	NUT, Hex Lock ESNA, 5/16-18	
34	1927557	3	NUT, Hex Flange Lock, 5/16-18	
35	1722535A	1	PEDAL, Brake	
36	1721577	1	PAD, Brake Pedal	
37	1931334	4	CARRIAGE BOLT, 5/16-18 x 7/8	

### Footnotes:

## Controls Group

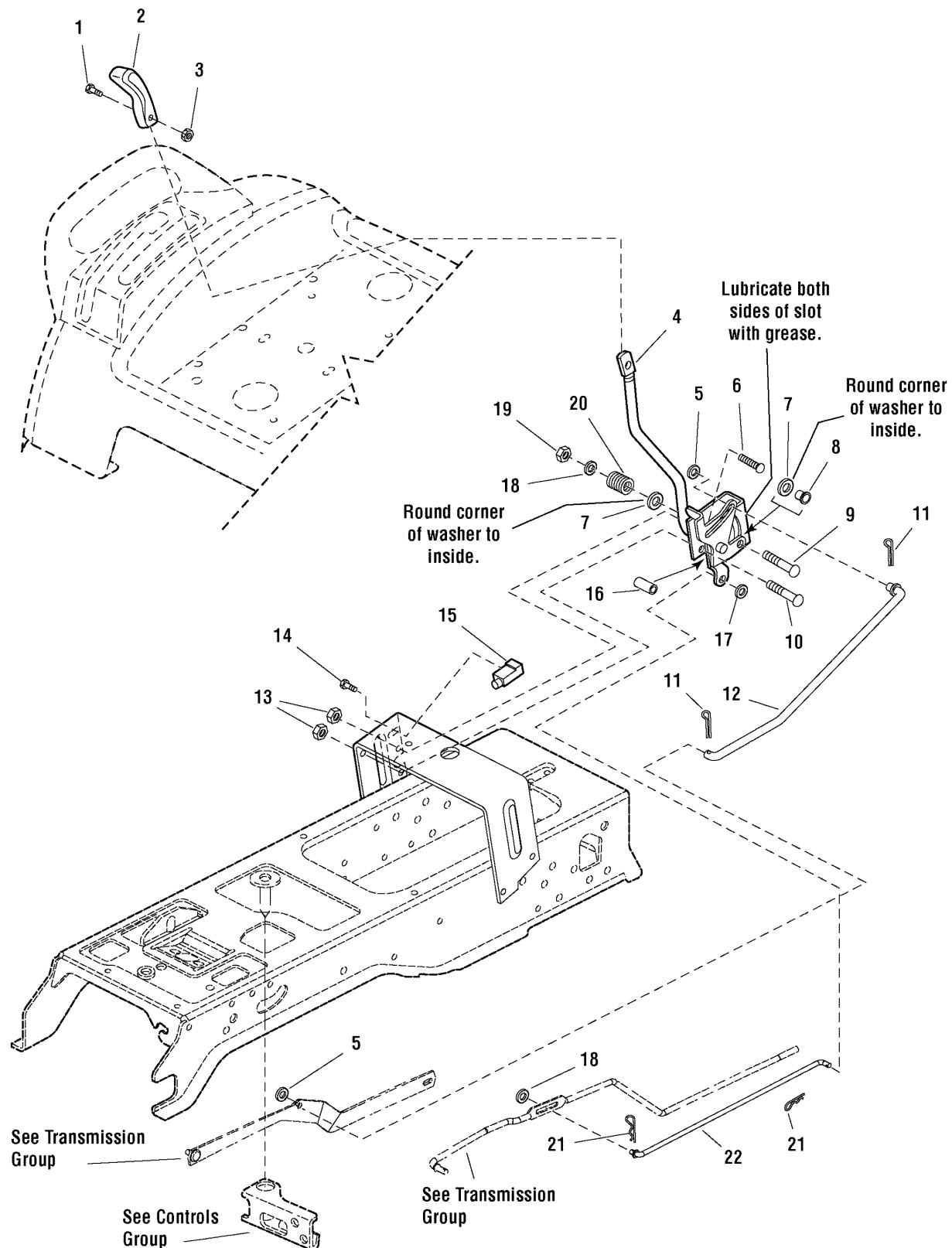


## Controls Group

Item	Part No	Qty	Description	Note
38	1722083A	1	ACTUATOR, Switch	
39	1921333	3	CAPSCREW, Hex Head, 5/16-18 x 1	
40	1722070A	1	PEDAL, Forward	
41	1721675	1	PAD, Foot Pedal Forward	
42	1721674	1	PAD, Foot Pedal Reverse	
43	1722071A	1	PEDAL, Reverse	
44	1931333	4	CARRIAGE BOLT, 5/16-18 x 3/4	
45	1931348	1	CARRIAGE BOLT, 3/8-16 x 3/4	
46	1726087A	1	SUPPORT, Idler	

### Footnotes:

## Cruise Control Group

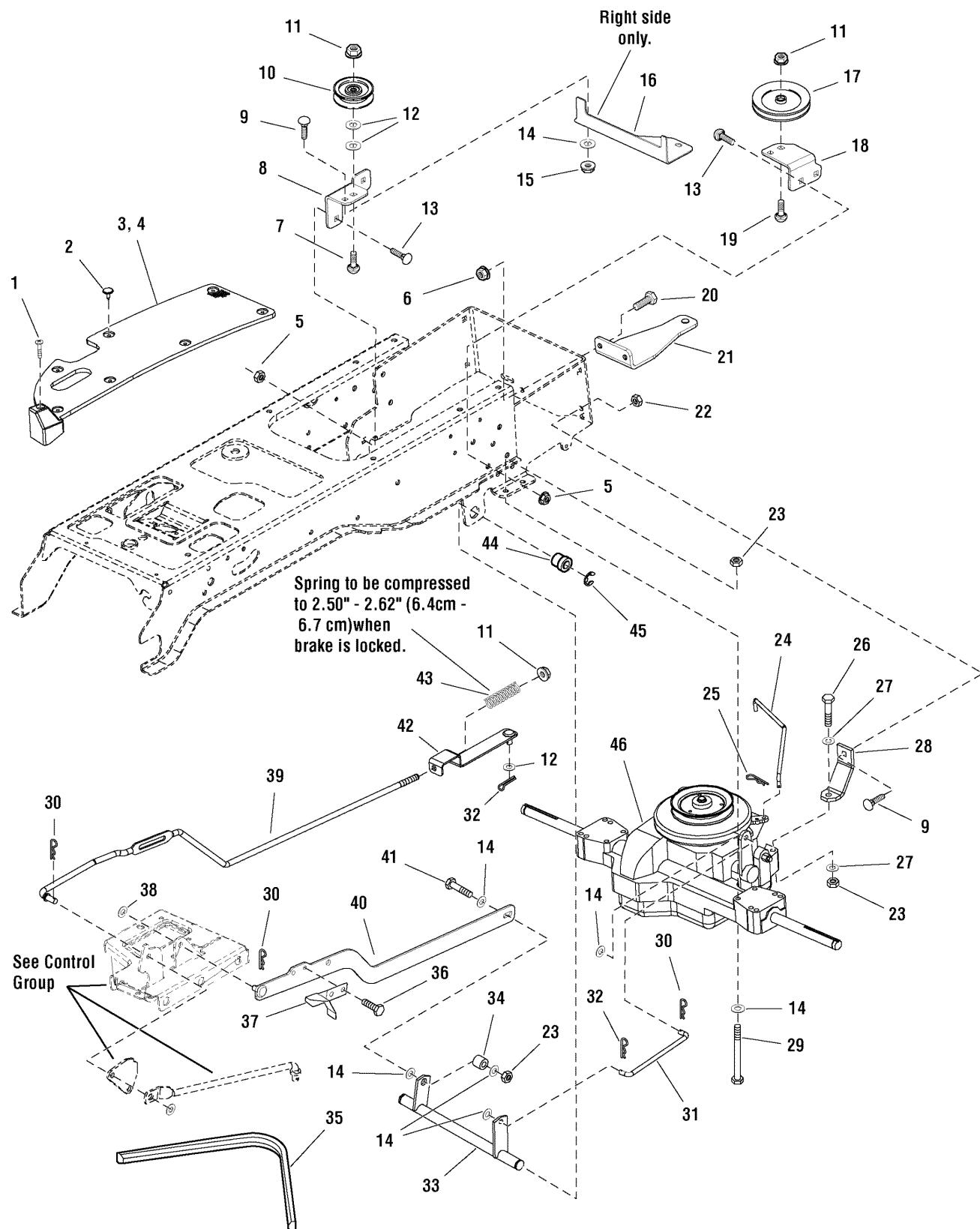


## Cruise Control Group

Item	Part No	Qty	Description	Note
1	1960666	1	CAPSCREW, Torx Socket Head, 1/4-20 x 7/8	
2	1722303	1	KNOB, Cruise	
3	1920397	1	NUT, Hex ESNA Lock, 1/4-20	
4	1723258	1	LEVER & BRACKET ASSEMBLY, Cruise	
5	1960103	3	WASHER	
6	1931333	1	CARRIAGE BOLT, 5/16-18 x 3/4	
7	926192	2	WASHER, 9/16 x 1-1/4 x 1/8	
8	1709043	1	SPACER	
9	1931342	1	CARRIAGE BOLT, 5/16-18 x 2-3/4	
10	1960273	1	CARRIAGE BOLT, 5/16-18 x 2-1/4	
11	1918447	2	PIN, Cotter	
12	1726059	1	ROD, Cruise	
13	1960636	2	NUT, Hex KEPS, 5/16-18	
14	1960001	2	CAPSCREW, Hex Head Plastite, 10-14 x 5/8	
15	1717050	1	SWITCH, Push, Neutral Start, Gray	
16	1722080	1	SPACER	
17	1919326	1	WASHER	
18	1919381	2	WASHER	
19	1919438	1	NUT, Hex ESNA Lock, 5/16-18	
20	1677746	1	SPRING, Compression	
21	1722460	2	PIN, Quick	
22	1723099	1	ROD, Cruise Return	

### Footnotes:

## Transmission Group - Tuff Torq K-46BF

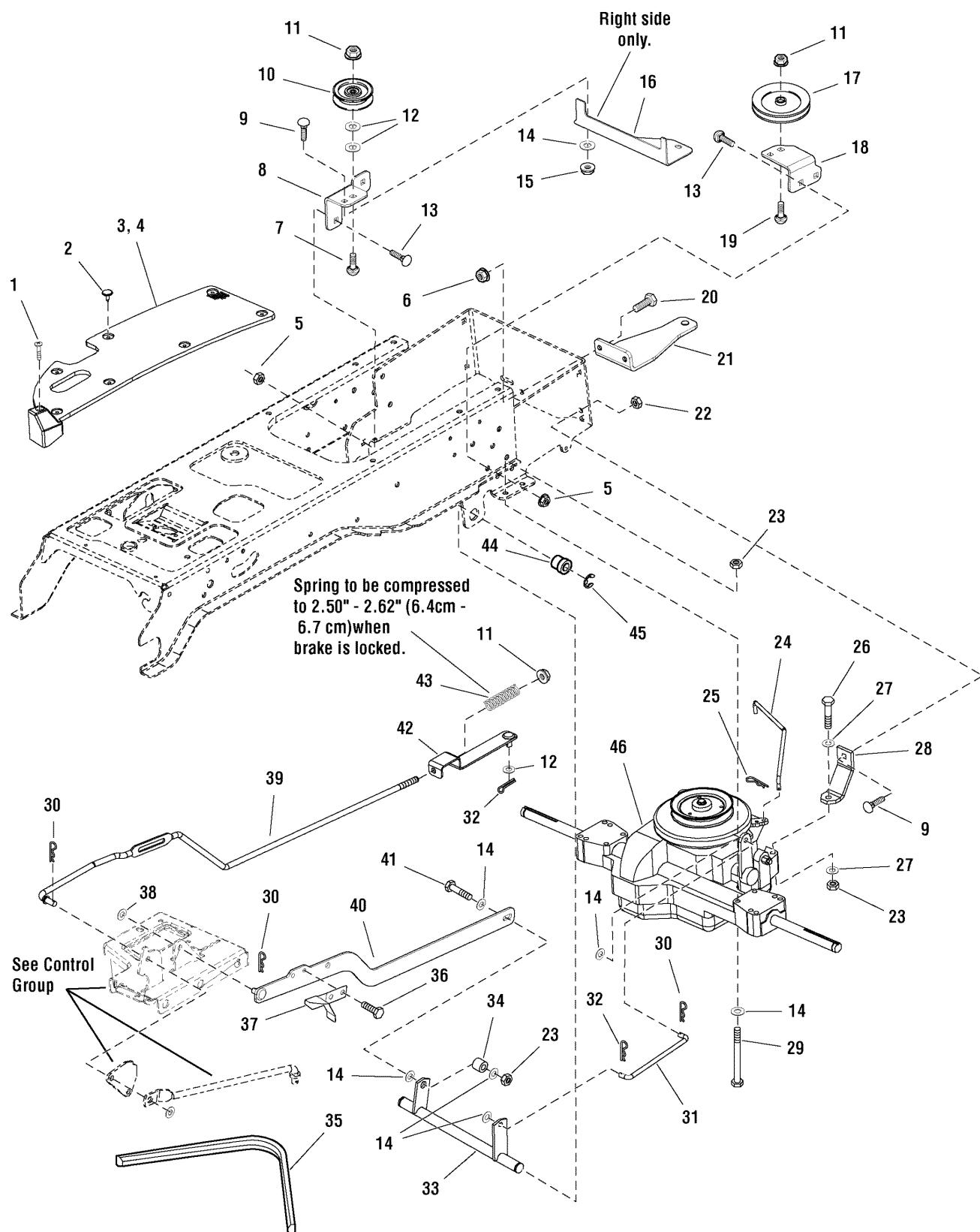


## Transmission Group - Tuff Torq K-46BF

Item	Part No	Qty	Description	Note
1	1960676	2	SCREW, Pan Head Torx Taptite, 1/4-20 x 1-1/4	
2	1704351	15	FASTENER, Panel 3/4 Head	
3	1722173	1	PAD, Footrest, RH Black Vinyl Textured	
4	1722174	1	PAD, Footrest with Differential Lock, LH Black Vinyl Texture	
5	1960637	4	NUT, Hex KEPS, 3/8-16	
6	1928352	2	NUT, Hex Flange, 3/8-16 Whiz Lock Large	
7	1931353	1	CARRIAGE BOLT, 3/8-16 x 1-3/4 G5	
8	1726052A	1	SUPPORT, Idler, RH	
9	1931333	3	CARRIAGE BOLT, 5/16-18 x 3/4 G5	
10	2174561	1	PULLEY, 3 in.	
11	1960687	3	NUT, Hex Flange 3/8-16 ESNA	
12	1922755	3	WASHER, 3/4	
13	1931350	4	CARRIAGE BOLT, 3/8-16 x 1 G5	
14	1919326	10	WASHER, 5/16	
15	1960684	2	NUT, Hex KEPS, 5/16-18 Conical Washer	
16	1727431A	1	BRACKET, Chute Locator	
17	1710545	1	PULLEY, Idler, 4 in.	
18	1726053A	1	SUPPORT, Idler, LH	
19	1931352	1	CARRIAGE BOLT, 3/8-16 x 1-1/2 G5	
20	1921210	2	CAPSCREW, Hex Head, 3/8-16X1.000 G5 BLK	
21	1727400A	1	DRAWBAR, 1/4 in. Thick	
22	1960636	1	NUT, Hex KEPS, 5/16-18	
23	1919438	6	NUT, Hex Lock ESNA Light, 5/16-18NC-3B	
24	1727526	1	ROD, Transmission Release	
25	1960221	1	CLIP, Hair Pin Spring	
26	1921978	1	CAPSCREW, Hex Head, 5/16-18 x 2 G5	
27	1960141	2	WASHER, 5/16	
28	1726055A	1	STRAP, Torque, 1/4 Thick 4 in. Long	
29	1923141	4	CAPSCREW, Hex Head, 5/16-18 x 2-3/4 G5	
30	1722460	3	PIN, Quick	
31	1723045	1	ROD, Control	
32	1918447	2	PIN, Cotter	
33	1727552	1	SHAFT & ARMS ASSEMBLY, Control	
34	1666697	1	SPACER, Powered Metal	
35	1727407	1	V-BELT, Drive Belt	
36	1924856	2	CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 1/2	
37	1727215A	1	ACTUATOR, Switch	

### Footnotes:

## Transmission Group - Tuff Torq K-46BF

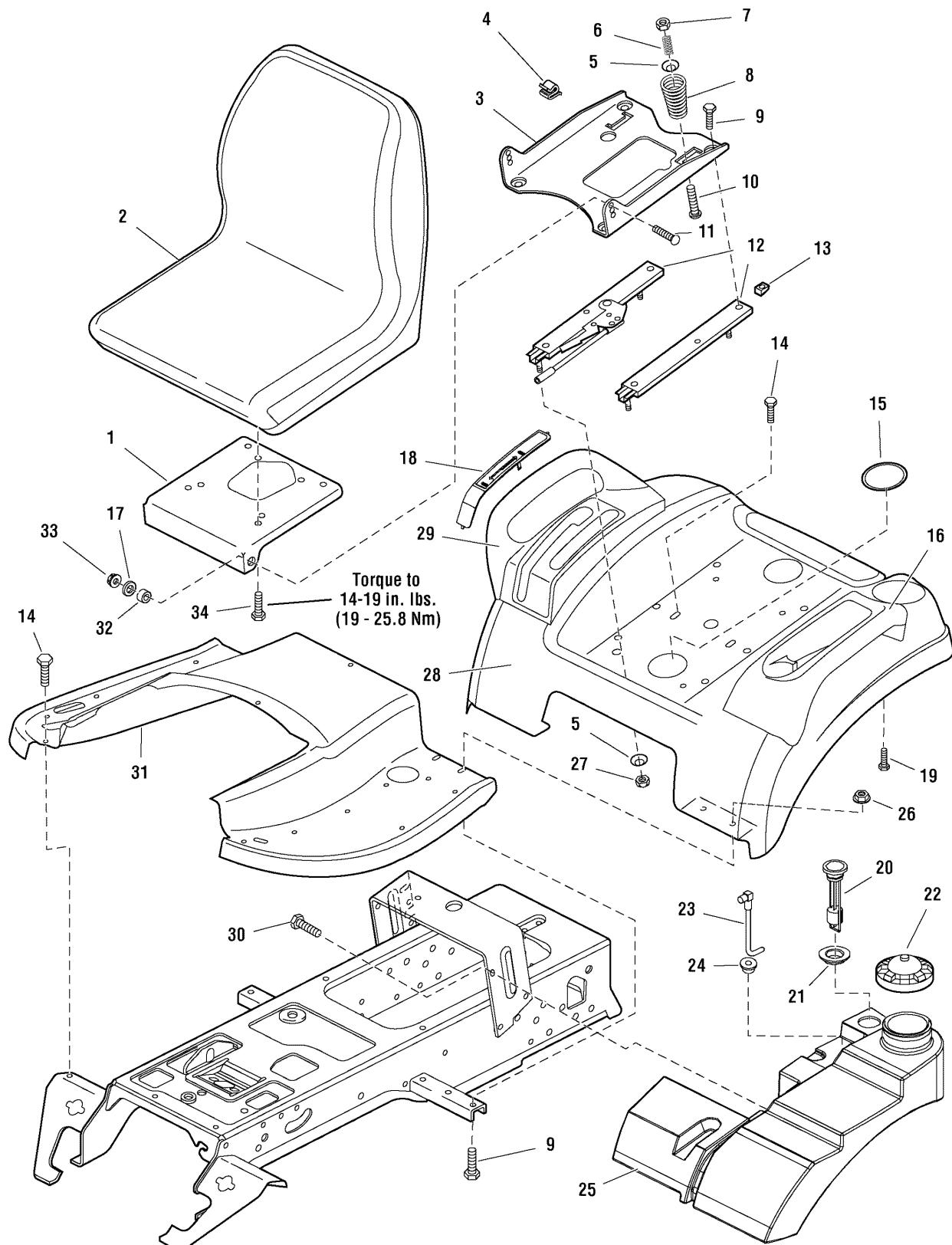


## **Transmission Group - Tuff Torq K-46BF**

<b>Item</b>	<b>Part No</b>	<b>Qty</b>	<b>Description</b>	<b>Note</b>
38	1924940	1	WASHER, 3/8	
39	1726057	1	ROD, Brake	
40	1727473	1	ARM & PIN ASSEMBLY, Speed Control	
41	1921333	1	CAPSCREW, Hex Head, 5/16-18 x 1 G5	
42	1723267	1	BRACKET & PIN ASSEMBLY, Brake	
43	1729277	1	SPRING, Compression	
44	2176440	2	BUSHING, Nylon	
45	2927794	2	RING, E Retaining	
46	1727712	1	TRANSMISSION ASAEMBLY, Tuff Torq K46BF	

### **Footnotes:**

## Seat Deck & Fuel Tank Group

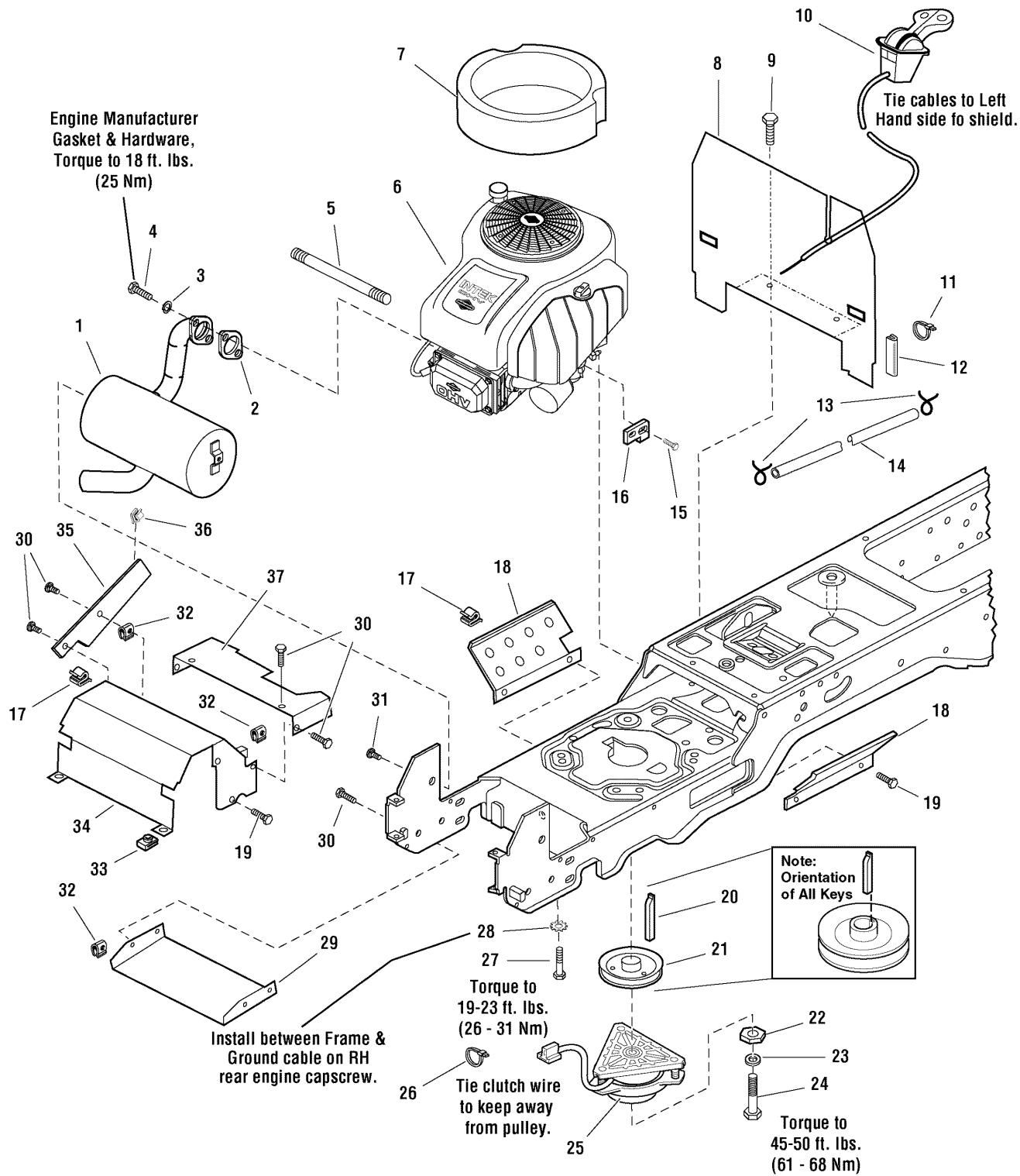


## Seat Deck & Fuel Tank Group

Item	Part No	Qty	Description	Note
1	1722129A	1	BRACKET, Seat	
2	1725019	1	SEAT, 15" Back, Snapper Logo	
3	1722128A	1	SUPPORT, Seat	
4	2172434	1	CLIP, Wire	
5	1709256A	6	WASHER, Spring	
6	1714263	2	SPRING, Compression	
7	1919438	2	NUT, Hex Lock ESNA, 5/16-18	
8	1717051	2	SPRING, Compression	
9	1930591	8	CAPSCREW, Hex Head Whizlock, 5/16-18 x 3/4	
10	1931339	2	CARRIAGE BOLT, 5/16-18 x 2	
11	1931350	2	CARRIAGE BOLT, 3/8-16 x 1	
12	1722356	1	SLIDE, Seat, (2 Piece Set)	
13	1935255	4	NUT, Speed, 5/16-18	
14	1930601	4	CAPSCREW, Hex Head Taptite, 5/16-18 x 5/8	
15	1722309	1	PLUG, Hole Black	
16	1722109	1	POD, LH, w/Cup Holder	
17	1924940	2	WASHER	
18	1722313	1	COVER, Cruise, w/Symbols	
19	2960664	4	CAPSCREW, Hex Head Washer Dog Point, 1/4-20 x 7/8	
20	1722300	1	GAS GAUGE	
21	1722337	1	GROMMET	
22	1715917	1	CAP, Gas	
23	1722340	1	TUBE & ELBOW ASSEMBLY	
24	1654930	1	BUSHING	
25	1722652	1	TANK, Fuel	
26	1931277	4	NUT, Hex Whiz Lock, 5/16-18	
27	1960636	4	NUT, Hex KEPS, 5/16-18	
28	1727397D	1	DECK, Seat, Red	
29	1722108	1	POD, RH, W/2 Slots	
30	2934665	1	CAPSCREW, Hex Head Whizlock, 5/16-18 x 5/8	
31	1722105D	1	TUNNEL, Footrest, Red	
32	1663752	2	SPACER	
33	1930645	2	NUT, Hex Flange Lock, 3/8-16	
34	1960667	4	CAPSCREW, Hex Head Flange Lock, 5/16-18 x 3/4	

### Footnotes:

## Engine Group - 18 HP INTEK Single Cyl.



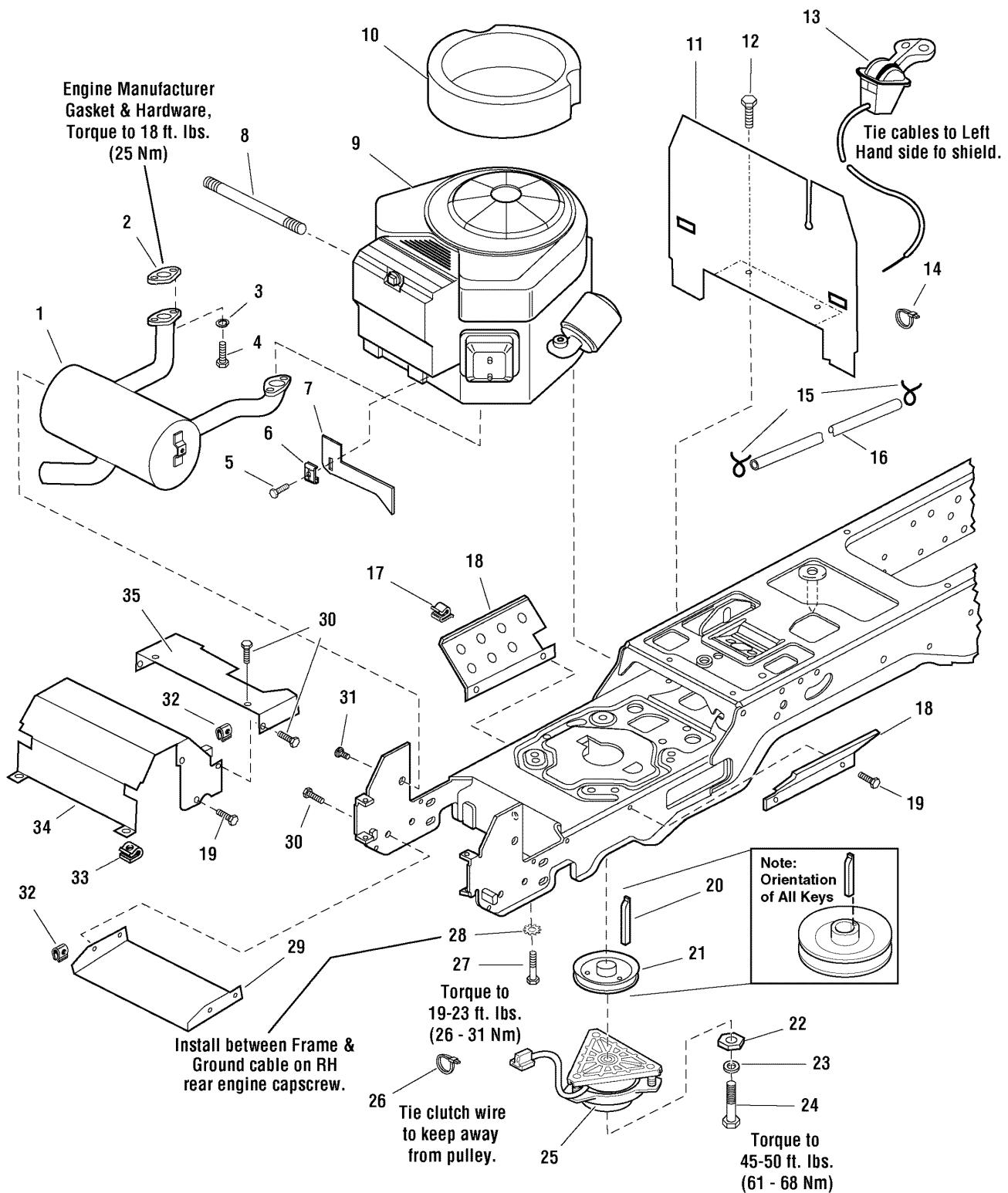
## Engine Group - 18 HP INTEK Single Cyl.

Item	Part No	Qty	Description	Note
1	1723467	1	MUFFLER	
2	-	2	* GASKET	
3	1917356	4	LOCKWASHER, 5/16	
4	2960660	4	CAPSCREW, Socket Head, 5/16-18 x 7/8, G8	
5	1723165	1	HOSE, Oil Drain	
6	-	1	* ENGINE, 18HP B&S INTEK Single Mod. 31H777-0118-E1	
7	1722950	1	SEAL, Circle	
8	1722388A	1	BULKHEAD	
9	1925003	2	CAPSCREW, Hex Head Taptite, 1/4-20 x 1/2	
10	1724013	1	CONTROL, Throttle/Choke	
11	2925094	1	TIE	
12	1723894	1	EDGING, Rubber	
13	2960112	2	CLAMP, Hose Type E	
14	1723174	1	HOSE, 59" Long	
15	1726466	1	SCREW, Trox Head Taptite, #8-32 x 1/2	
16	1726465	1	PLATE, Limiter RPM	
17	2934683	2	CLIP, Wire	
18	1722392A	2	SHIELD	
19	1929000	3	SCREW, Hex Head Taptite, 1/4-20 x 3/8	
20	1720463	1	KEY	
21	1722288	1	PULLEY & HUB ASSEMBLY, 4-1/2 OD	
22	1708264	1	WASHER, Hex	
23	1918199	1	LOCKWASHER, 7/16	
24	1960648	1	CAPSCREW, Hex Head, 7/16-20 x 2-3/4	
25	1720532	1	CLUTCH, Electric, OGURA	
26	2932747	1	TIE	
27	2930598	4	CAPSCREW, Hex Head Taptite, 3/8-16 x 1-1/2	
28	2920427	1	LOCKWASHER, External Tooth, 3/8	
29	1722414A	1	SHIELD, Muffler Bottom	
30	1960295	6	CAPSCREW, Hex Head Flange Lock1/4-20 x 5/8	
31	1924856	2	CAPSCREW, Hex Head Taptite, 5/16-18 x 1/2	
32	1960368	5	NUT, Speed, 1/4-20	
33	1935255	2	NUT, Speed, 5/16-18	
34	1722389A	1	DUCT, Muffler Top	
35	1723897A	1	GUARD, Manifold Pipe	
36	2172434	1	CLIP, Wire	
37	1722390A	1	DUCT, Muffler Extension	

### Footnotes:

Note\* See your local Briggs & Stratton distributor for parts and service.

## Engine Group - 18 HP & 20 HP VANGUARD Twin Cyl.

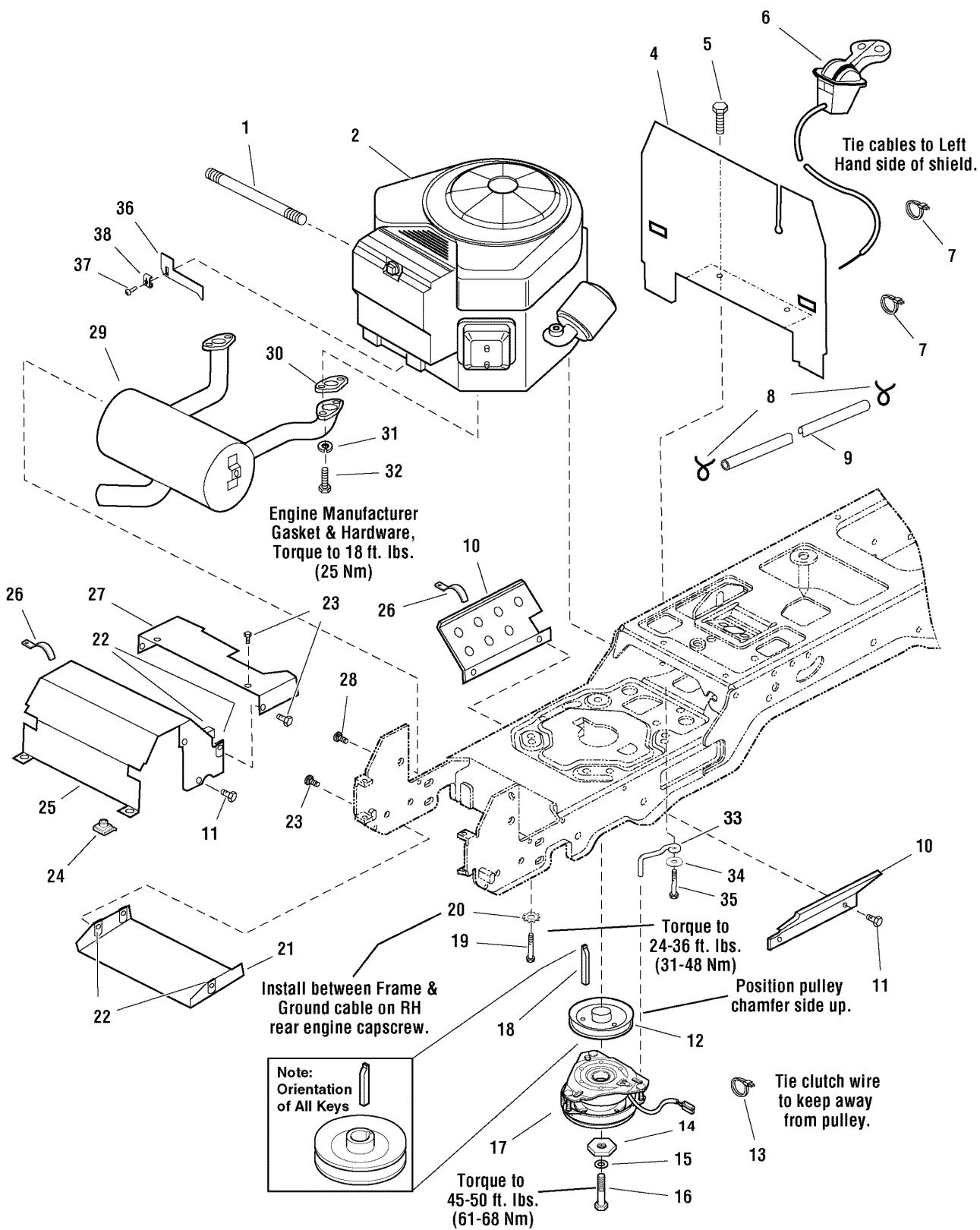


## Engine Group - 18 HP & 20 HP VANGUARD Twin Cyl.

Item	Part No	Qty	Description	Note
1	1722625	1	MUFFLER	
2	--	1	* GASKET	
3	1917356	2	LOCKWASHER, 5/16	
4	2960660	2	CAPSCREW, Socket Head, 5/16-18 x 7/8, G8	
5	1728125	1	SCREW, Pan Head Trox, #10-32 x 5/8	
6	1728126	1	CLAMP, Throttle Cable	
7	1727696	1	PLATE, Limiter RPM	
8	1723165	1	HOSE, Oil Drain	
9	--	1	* ENGINE, 18HP B&S INTEK Twin Mod. 356777-0113-E1	
9	--	1	* ENGINE, 20HP B&S INTEK Twin Mod. 358777-0110-E1	
10	1722949	1	SEAL, Circle	
11	1722388A	1	BULKHEAD	
12	1925003	2	CAPSCREW, Hex Head Taptite, 1/4-20 x 1/2	
13	1727223	1	CONTROL, Throttle Double 39" Long w/Knobs	
14	2925094	1	TIE	
15	2960112	2	CLAMP, Hose Type E	
16	1723165	1	HOSE, 59" Long	
17	2934683	2	CLIP, Wire	
18	1722392A	2	SHIELD	
19	1929000	8	SCREW, Hex Head Taptite, 1/4-20 x 3/8	
20	1720463	1	KEY	
21	1722288	1	PULLEY & HUB ASSEMBLY, 4-1/2 OD	
22	1708264	1	WASHER, Hex	
23	1918199	1	LOCKWASHER, 7/16	
24	1960648	1	CAPSCREW, Hex Head, 7/16-20 x 2-3/4	
25	1720532	1	CLUTCH, Electric, OGURA	
26	2932747	1	TIE	
27	2930598	4	CAPSCREW, Hex Head Taptite, 3/8-16 x 1-1/2	
28	2920427	1	LOCKWASHER, External Tooth, 3/8	
29	1722414A	1	SHIELD, Muffler Bottom	
30	1960295	8	CAPSCREW, Hex Head Flange Lock, 1/4-20 x 5/8	
31	1924856	2	CAPSCREW, Hex Head Taptite, 5/16-18 x 1/2	
32	1960368	8	NUT, Speed, 1/4-20	
33	1935255	2	NUT, Speed, 5/16-18	
34	1722389A	1	DUCT, Muffler Top	
35	1722390A	1	DUCT, Muffler Extension	

### Footnotes:

Note\* See your local Briggs & Stratton distributor for parts and service.



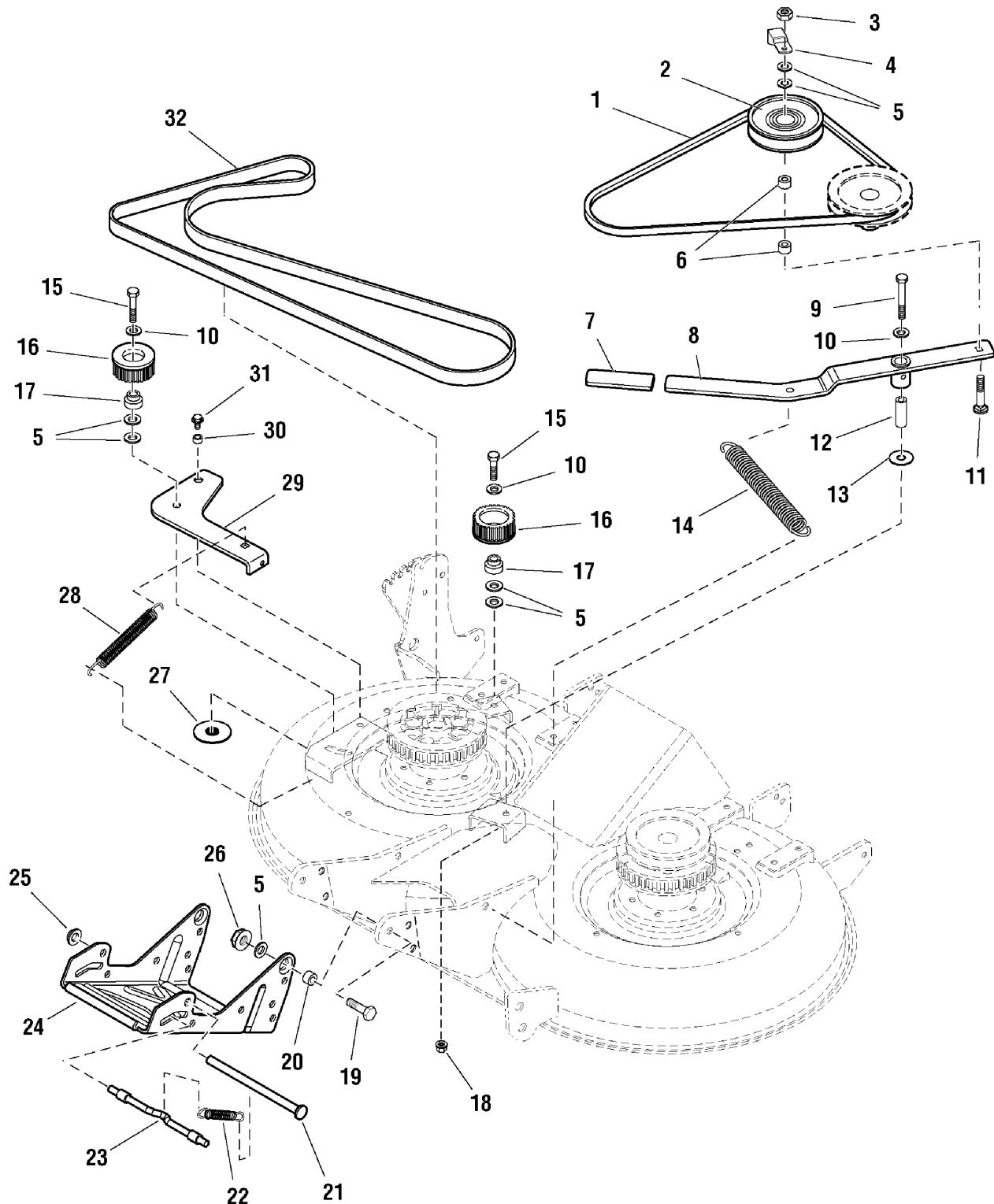
## Engine & Electric Clutch Group - 21HP Briggs & Stratton, Vanguard

Item	Part No	Qty	Description	Note
1	1723165	1	HOSE, Oil Drain, 10-1/2" Long, 3/8-18 Fittings	
2	--	1	* ENGINE, 21HP B&S Vanguard Twin, Mod. 385777-0119-G1	
4	1722388A	1	BULKHEAD	
5	1925003	2	CAPSCREW, Hex Washer Head Taptite, 1/2-20 x 1/2, Black	
6	1734506	1	CONTROL, Throttle Double 39" Long w/Knobs	
7	2825094	2	TIE, Wire, 7-5/16" Long	
8	791850	2	* CLAMP, Hose Type E	
9	1734985	1	HOSE, Fuel, 59" Long	
10	1722392A	2	SHIELD, Side	
11	1927428	8	CAPSCREW, Hex Washer Head Taptite, 1/4-20 x 3/8	
12	1722288	1	PULLEY & HUB ASSEMBLY	
13	2832747	2	TIE, Self Locking, 3-5/8 Long	
14	1708264	1	WASHER, Hex, 7/16, Black	
15	1918199	1	LOCKWASHER, 7/16	
16	1960648	1	CAPSCREW, Hex Head, 7/16-20 x 3-3/4	
17	1686880	1	CLUTCH, Electric	
18	1720463	1	KEY, HI PRO, 1/4 x 2 1/2	
19	2830598	4	CAPSCREW, Hex Washer Head Taptite, 3/8-16 x 1-1/2	
20	2820427	1	LOCKWASHER, External Tooth, 3/8	
21	1722414A	1	SHIELD, Muffler Bottom	
22	1960368	8	NUT, Speed, 1/4-20, Lug	
23	1960295	8	CAPSCREW, Hex Flange Whiz Lock, 1/4-20 x 5/8	
24	1935255	2	NUT, Speed, 5/16-18, Lug, Black	
25	1722389A	1	DUCT, Muffler Top	
26	2834683	2	CLIP, Wire 1/8	
27	1722390A	1	DUCT, Muffler Extension	
28	1924856	2	CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 1/2, Black	
29	1736543	1	MUFFLER, Briggs & Stratton, Vanguard Twin	
30	--	1	* GASKET, Briggs & Stratton, Vanguard Twin	
31	--	4	* LOCKWASHER, 5/16	
32	--	4	* CAPSCREW, Hex Flange Whiz Lock, 5/16-18 x 7/8	
33	1732026	1	RETAINER, Clutch	
34	1924940	1	WASHER, Flat 3/8	
35	2827187	1	CAPSCREW, 3/8-16 x 1	
36	1732396	1	PLATE, RMP Limiter	
37	1728125	1	SCREW, Pan Head Torx	
38	1728126	1	THROTTLE CABLE - Clamp	

### Footnotes:

Note\* See your local Briggs & Stratton distributor for parts

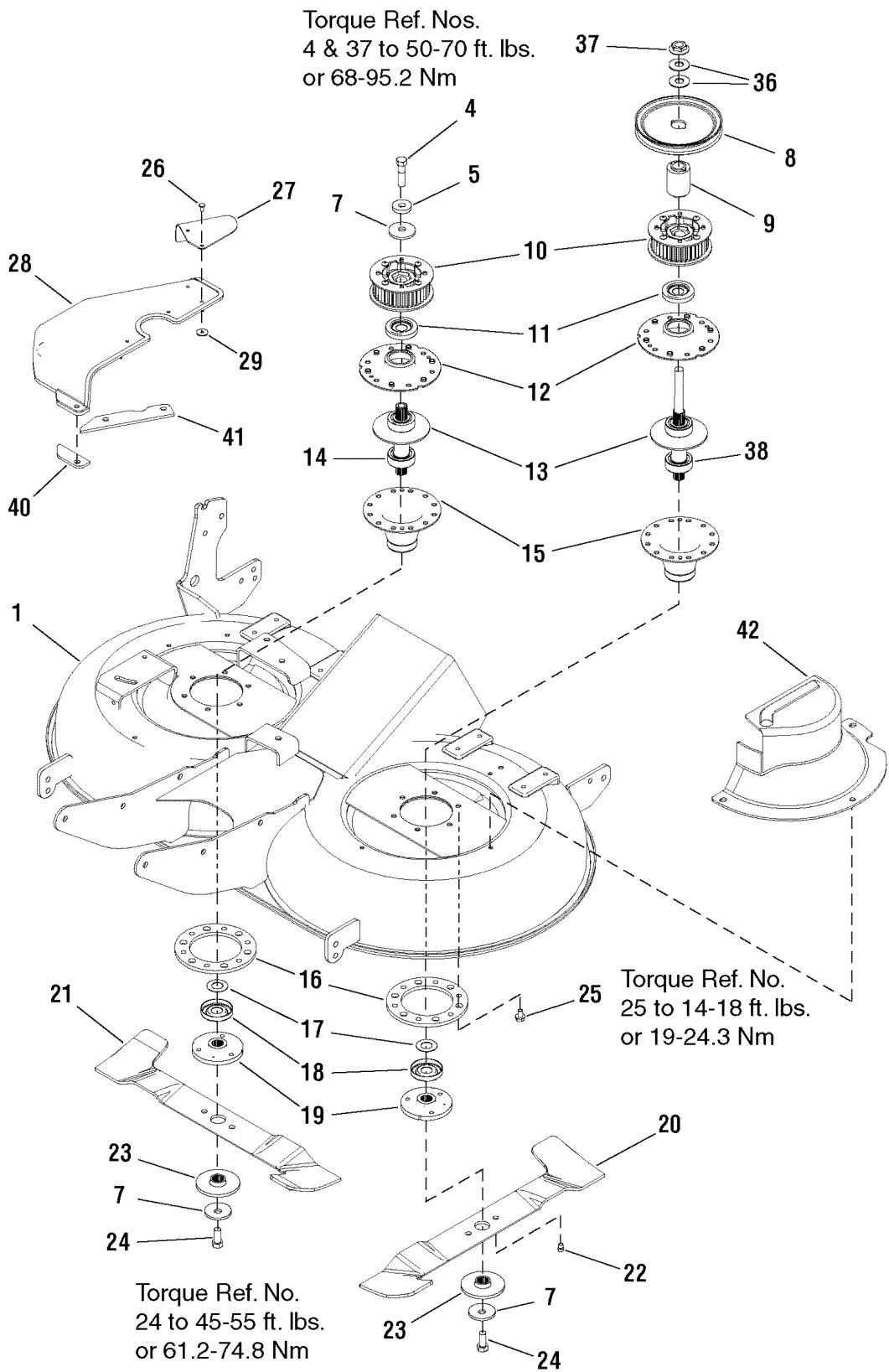
**40" Mower Deck - Belt, Idle Arm & Hitch**



## 40" Mower Deck - Belt, Idle Arm & Hitch

Item	Part No	Qty	Description	Note
1	1725557	1	V-BELT	
2	2101096	1	PULLEY, 4-1/2 OD	
3	1919439	1	NUT, Hex Lock ESNA, 3/8-16	
4	1719842	1	STOP, Belt	
5	1924940	8	WASHER	
6	2157081	2	SPACER	
7	1719965	1	GRIP, Black	
8	1720444	1	IDLER ARM ASSEMBLY, w/Bushings	
9	1960614	1	CAPSCREW, Hex Head, 3/8-16 x 3, G8	
10	1922755	3	WASHER	
11	1960615	1	CARRIAGE BOLT, 3/8-16 x 2-1/2	
12	1657242	1	SPACER	
13	1933263	1	WASHER	
14	1715435	1	SPRING, Extension	
15	1923701	2	CAPSCREW, Hex Head, 3/8-16 x 2	
16	1724802	2	PULLEY, Idler	
17	1719221	2	HUB, Pulley	
18	1928352	2	NUT, Hex Flange Lock, 3/8-16	
19	1921968	2	CAPSCREW, Hex Head, 3/8-16 1-3/8	
20	2172329	2	SPACER	
21	1713578	1	ROD	
22	2156302	1	SPRING, Extension	
23	1715759	1	ROD	
24	1720044A	1	HITCH, Mower	
25	1960519	1	NUT, Push	
26	960681	2	NUT, Spiral Flange Toplock, 3/8-16	
27	1721425	1	WASHER & LOCK NUT ASSEMBLY, 3/8-16	
28	1674671	1	SPRING, Extension	
29	1726387A	1	ARM, Idler	
30	1666697	1	SPACER	
31	1930601	1	CAPSCREW, Hex Head Taptite, 5/16-18 x 5/8	
32	1724626	1	BELT, Timing	

### Footnotes:

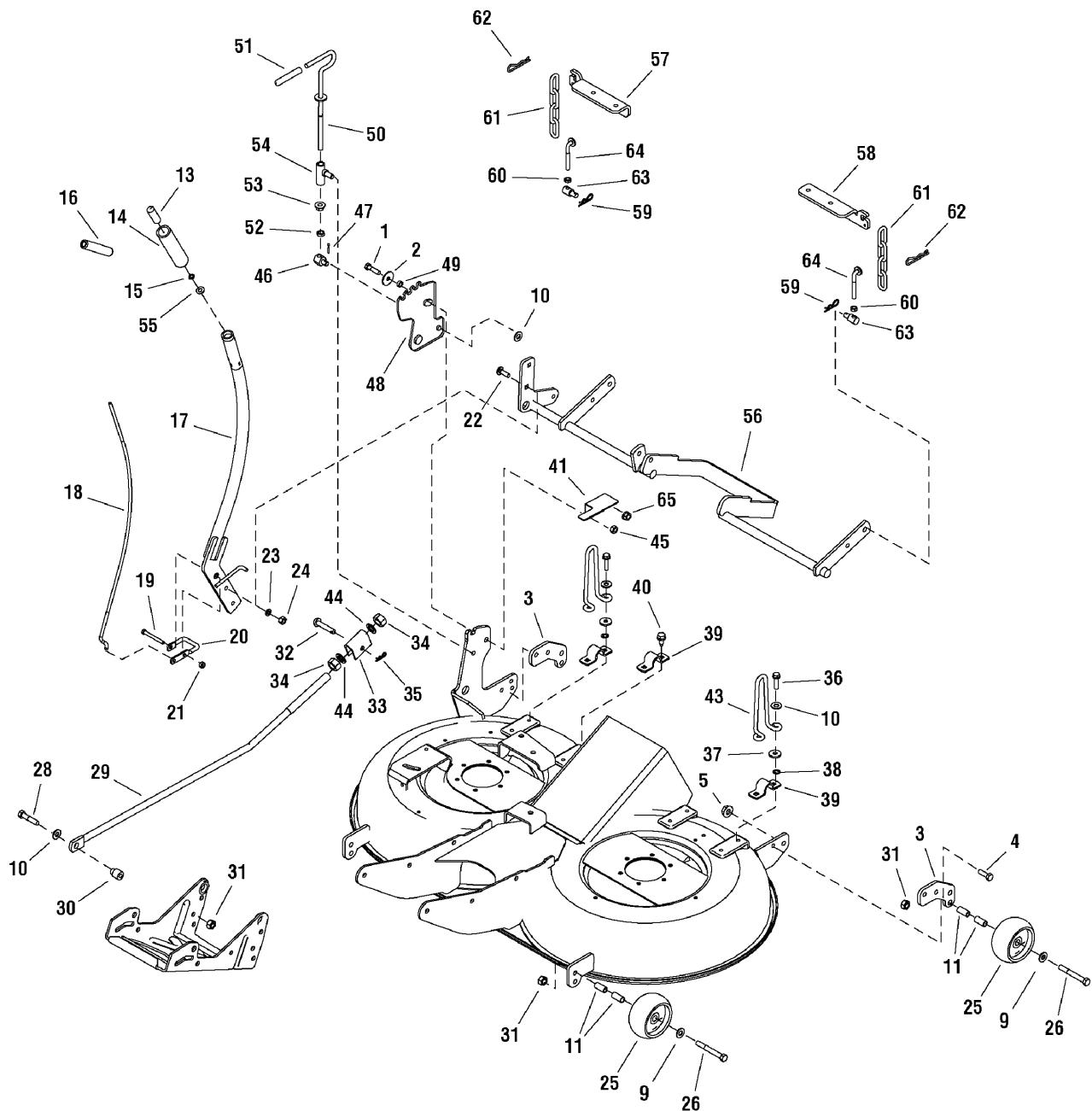


## 40" Mower Deck - Housing, Arbors & Blade

Item	Part No	Qty	Description	Note
1	1733079D	1	HOUSING ASSEMBLY, 40" Red	
3	1664847	6	SCREW, Hex Washer Head Taptite 5/16-18 x 3/4	
4	2830584	1	CAPSCREW, Hex Head 7/16-14 x 2-3/4 G8	
5	1933263	1	WASHER, 7/16	
7	1656916	3	WASHER, Spring	
8	1732123	1	PULLEY	
9	1719862	1	HUB	
10	1732590	2	SPROCKET & FLANGE ASSEMBLY, Rivets/Screws 40"	
11	1657969	2	SHIELD, Bearing, Mower Arbor Uppper Heat Treated	
12	1655729A	2	HOUSING, Arbor Top	
13	1707335	2	GASKET, Foam	
14	1722396	1	ARBOR SHAFT & BEARINGS ASSEMBLY, 40"	
15	1703273A	2	HOUSING & FITTING ASSEMBLY, Lower	
16	1677274A	2	ADAPTER, Arbor	
17	1700230	2	WASHER, Shim	
18	1700229	2	SHIELD, Bearing	
19	1655777	2	ADAPTER, Blade	
20	1727477	1	BLADE, Mower L.H.	
21	1727478	1	BLADE, Mower R.H.	
22	1722258	2	PIN, Blade	
23	1722257	2	WASHER, Spline	
24	2827120	2	CAPSCREW, Hex Head 7/16-14 x 2-1/4 G8	
25	1960373	12	SCREW, Hex Washer Head Taptite 5/16-18 x 1	
26	1675044	2	RIVET, Pop	
27	1721132A	1	GUARD, Extension	
28	1724600	1	COVER, Arbor R.H.	
29	1960096	2	WASHER	
36	1713675	2	WASHER, Bellville	
37	1714419	1	NUT, Hex Flange 9/16-18	
38	1726826	1	ARBOR SHAFT & BEARINGS ASSEMBLY, 40"	
40	1732960A	1	SHIM, Cover L.H.	
41	1732961A	1	SHIM, Cover R.H.	
42	1732301	1	COVER, Arbor L.H.	

### Footnotes:

## **40" Mower Deck - Height Adjustment & Roller Bar**

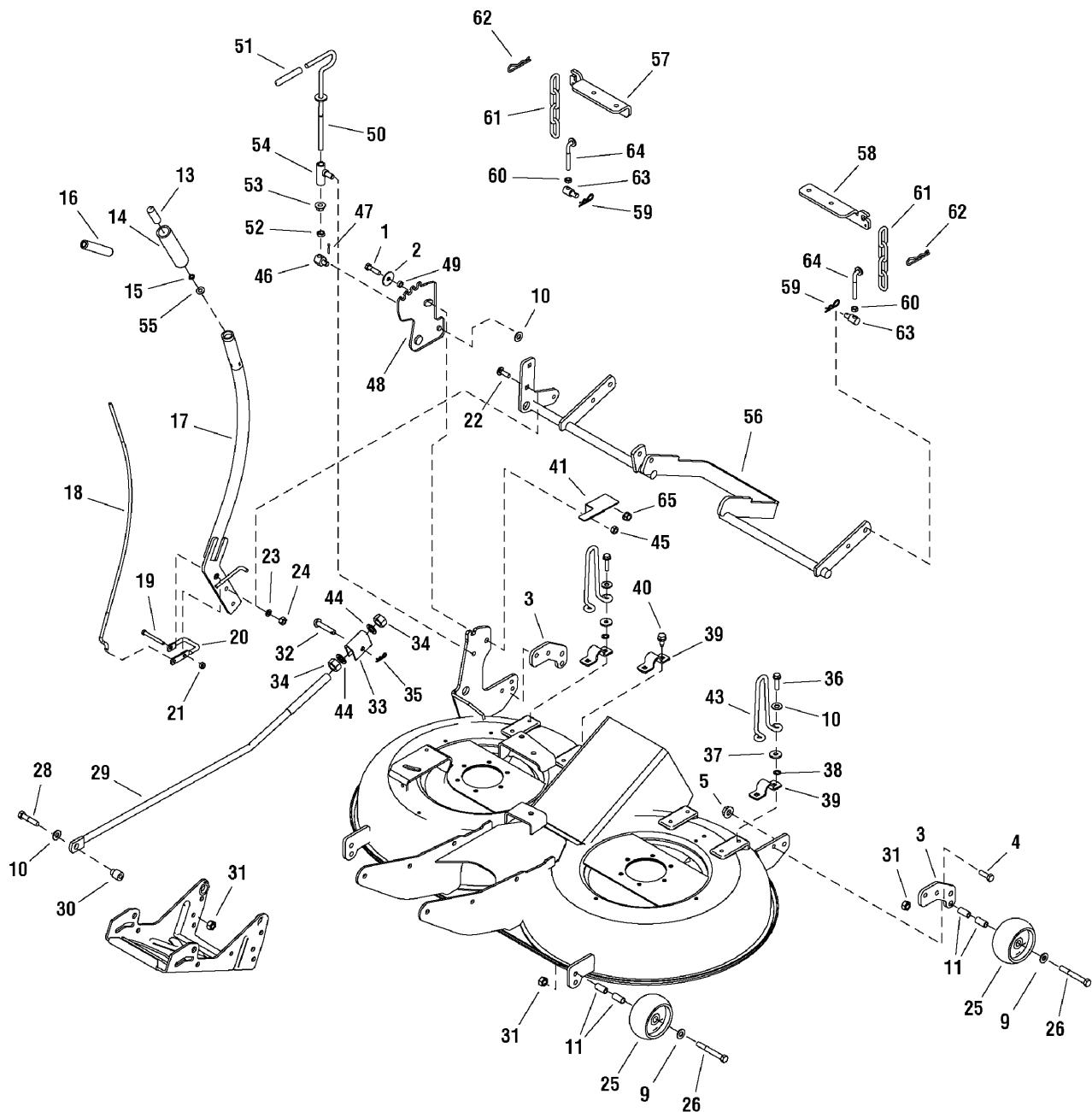


## 40" Mower Deck - Height Adjustment & Roller Bar

Item	Part No	Qty	Description	Note
1	1921977	1	CAPSCREW, Hex Head 5/16-18 x 1-1/4 G5	
2	1960044	1	WASHER, 5/16	
3	1733899A	2	BRACKET, Flat Mounting	
4	1921333	4	CAPSCREW, Hex Head 5/16-18 x 1 G5	
5	1960686	4	NUT, Hex Flange 5/16-18 Esna	
9	1960170	4	WASHER, Flat. .5	
10	1924940	6	WASHER, 3/8	
11	1960687	4	NUT, Flange, 3/8-16	
13	1723124	1	BUTTON	
14	1713995	1	GRIP	
15	1960674	1	NUT, Push Pal 1/4 Diameter Thread	
16	1723321	1	SPRING, Compression	
17	1732751A	1	HANDLE ASSEMBLY, Lift Curved	
18	1732754	1	ROD, Curved	
19	1921159	1	CAPSCREW, Hex Head 1/4-20 x 2-1/4 G5	
20	1720599	1	LATCH	
21	1920397	1	NUT, Hex Lock Esna Light 1/4-20	
22	1931335	2	BOLT, Carriage 5/16-18 x 1 G5	
23	1917356	2	LOCKWASHER, 5/16	
24	1917372	2	NUT, Hex 5/16-18	
25	1714760	4	WHEEL	
26	2108765	4	CAPSCREW, Hex Head 3/8-16 x 3 G5	
28	1922606	1	CAPSCREW, Hex Head 3/8-16 x 3/4 G8	
29	1722661	1	ROD	
30	1706644	1	SPACER, 3/8 x 3/4 x 15/16	
31	2860681	1	NUT, Hex Toplock Spiralock Flange 3/8-16	
32	2118053	1	PIN, Round Head Drilled 3/8 x 2	
33	1706645A	1	TRUNNION	
34	1915726	2	NUT, Hex 5/8-11	
35	1722460	1	PIN, Quick	
36	1931202	4	SCREW, Hex Washer Head Taptite 5/16-18 x 1-1/4	
37	1919381	4	WASHER, 5/16	
38	1933988	4	NUT, Push Pal 5/16 Diameter Thread	
39	1665374	3	STRAP	
40	1664847	2	SCREW, Hex Washer Head Taptite 5/16-18 x 3/4	
41	1720931A	1	BRACKET, Height of Cut	
43	1719929	2	UPSTOP	

### Footnotes:

## **40" Mower Deck - Height Adjustment & Roller Bar**



**Manual No. 7006469**  
**TP 400-5273-A-TC-N**

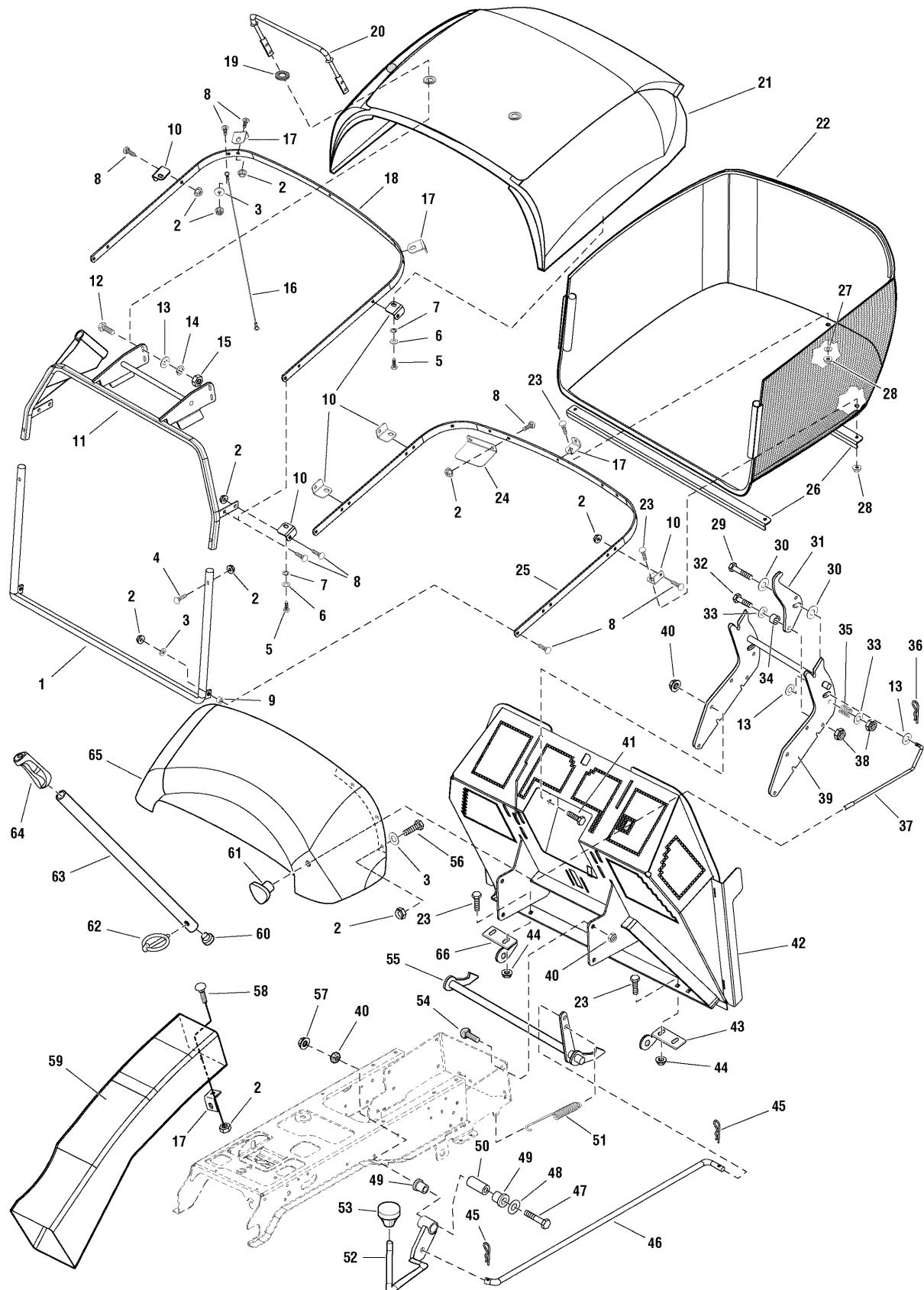
## **YARD TRACTOR ELECTRIC CLUTCH LT300 SERIES**

## **40" Mower Deck - Height Adjustment & Roller Bar**

<b>Item</b>	<b>Part No</b>	<b>Qty</b>	<b>Description</b>	<b>Note</b>
44	1960703	2	WASHER, 5/8	
45	1919438	1	NUT, Hex Lock Esna Light 5/6-18	
46	2108512	1	PIVOT, 3/4 Hex & 3/8	
47	1918447	1	PIN, Cotter 3/4	
48	1723409A	1	BRACKET, Adjusting	
49	1666697	1	SPACER	
50	1720704	1	ROD & WASHER ASSEMBLY	
51	1651820	1	GRIP	
52	1917421	1	NUT, Hex Jam 3/8-16	
53	1960601	1	NUT, Hex Flange 3/8-16	
54	2108241	1	GUIDE ASSEMBLY, Rod	
55	1918265	1	WASHER, 5/16	
56	1733065A	1	SHAFT ASSEMBLY, Rocker 40"	
57	1727102A	1	HANGER, R.H.	
58	1727103A	1	HANGER, L.H.	
59	1960074	2	CLIP, Hair Pin	
60	1920161	2	NUT, Hex Jam 5/16-18	
61	1708088A	2	CHAIN, Link	
62	1960033	3	CLIP, Hair Pin	
63	1731382	2	TRUNNION	
64	1731384	2	ROD, Height Adjusting	
65	1930645	1	NUT, Hex Flange 3/8-16 Two-Way Lock	

### **Footnotes:**

## ***Hopper Group***



**Manual No. 7006469**  
**TP 400-5273-A-TC-N**

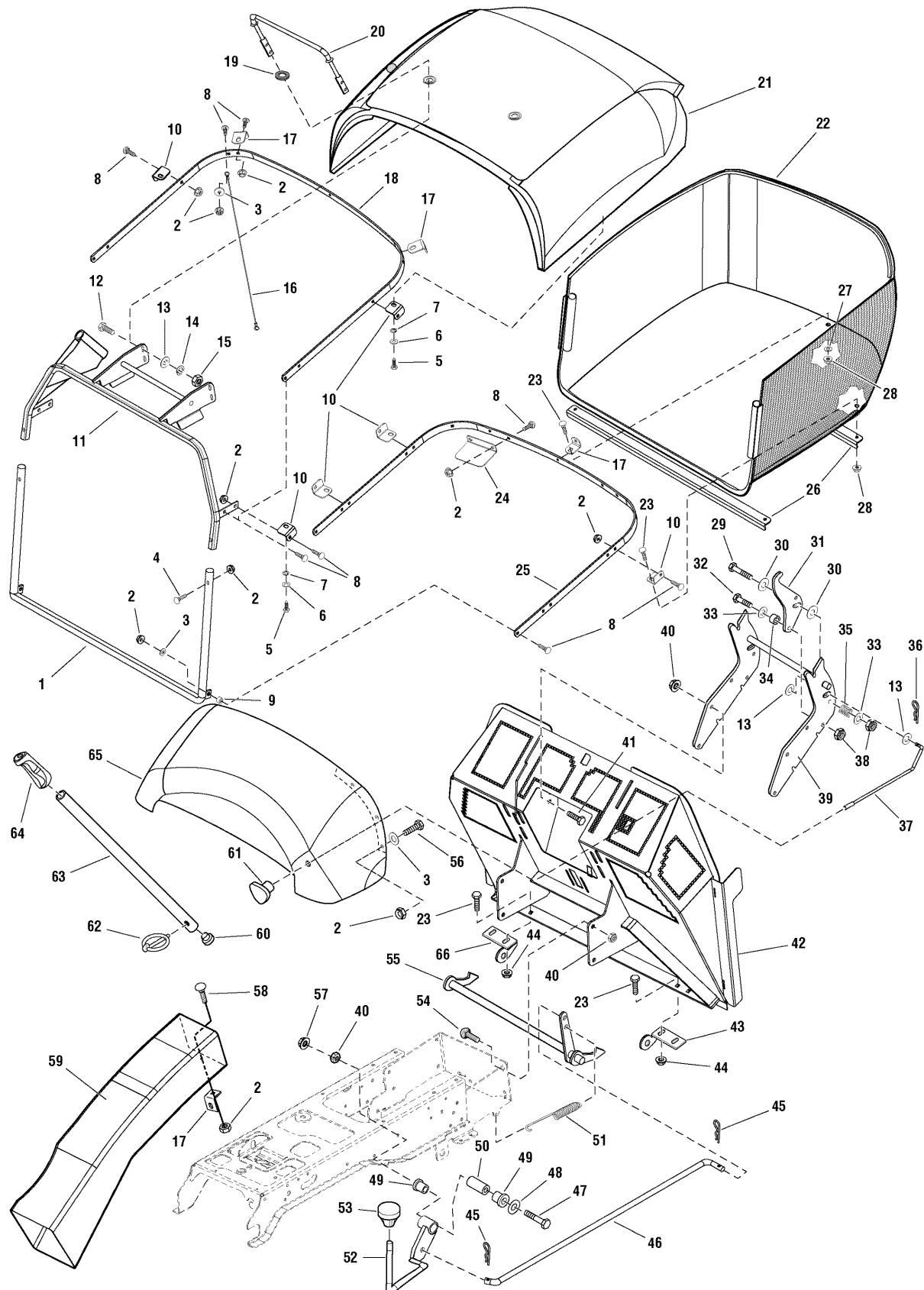
## **YARD TRACTOR ELECTRIC CLUTCH LT300 SERIES**

## Hopper Group

Item	Part No	Qty	Description	Note
1	1727486A	1	ROD & TABS ASSEMBLY, Bagger Front	
2	1960685	22	NUT, Hex KEPS Conical Washer, 1/4-20	
3	1960353	8	WASHER, 1/4	
4	1931320	4	CARRIAGE BOLT, 1/4-20 x 1-1/4	
5	1921333	6	CAPSCREW, Hex Head, 5/16-18 x 1 G5	
6	1917356	6	LOCKWASHER, Spring 5/16	
7	1919326	6	WASHER, 5/16	
8	1931317	15	CARRIAGE BOLT, 1/4-20 x 3/4 G5	
9	1715654	2	SPACER	
10	1727674	6	CLIP, L 12GA	
11	1727420A	1	FRAME ASSEMBLY, Hopper	
12	1924009	4	CAPSCREW, Hex Head, 1/4-20 x 7/8 G5	
13	1921319	3	WASHER, 1/4	
14	1916964	4	LOCKWASHER, Spring 1/4	
15	1916622	4	NUT, Hex 1/4-20	
16	1727832	2	CABLE, Bagger, 17.72 Long	
17	1727676	4	CLIP, L 12GA	
18	1727671A	1	BAR, Bagger Top 7GA	
19	1724684	2	WASHER, 5/8	
20	1724399A	1	HANDLE, Hopper, 13.59 Long	
21	1727931	1	LID & SCREEN ASSEMBLY, Red	
22	1727423	1	BAG, Grass Black Cloth	
23	1931334	9	CARRIAGE BOLT, 5/16-18 x 7/8 G5	
24	1727520A	1	PLATE, Tube Stop Bagger 14GA	
25	1727670A	1	BAR, Bagger Bottom 7GA	
26	1727675A	2	BRACE, Angle	
27	1960044	1	WASHER, 5/16	
28	1960684	5	NUT, Hex KEPS Conical Washer, 5/16-18	
29	1921978	1	CAPSCREW, Hex Head, 5/16-18 x 2 G5	
30	1960044	2	WASHER, 5/16	
31	1724651A	1	LATCH, Release 10GA	
32	1921333	1	CAPSCREW, Hex Head, 5/16-18 x 1 G5	
33	1919326	2	WASHER, 5/16	
34	1666697	1	SPACER, Powdered Metal	
35	1714263	1	SPRING, Compression	
36	1923360	1	PIN, Cotter	

### Footnotes:

## Hopper Group



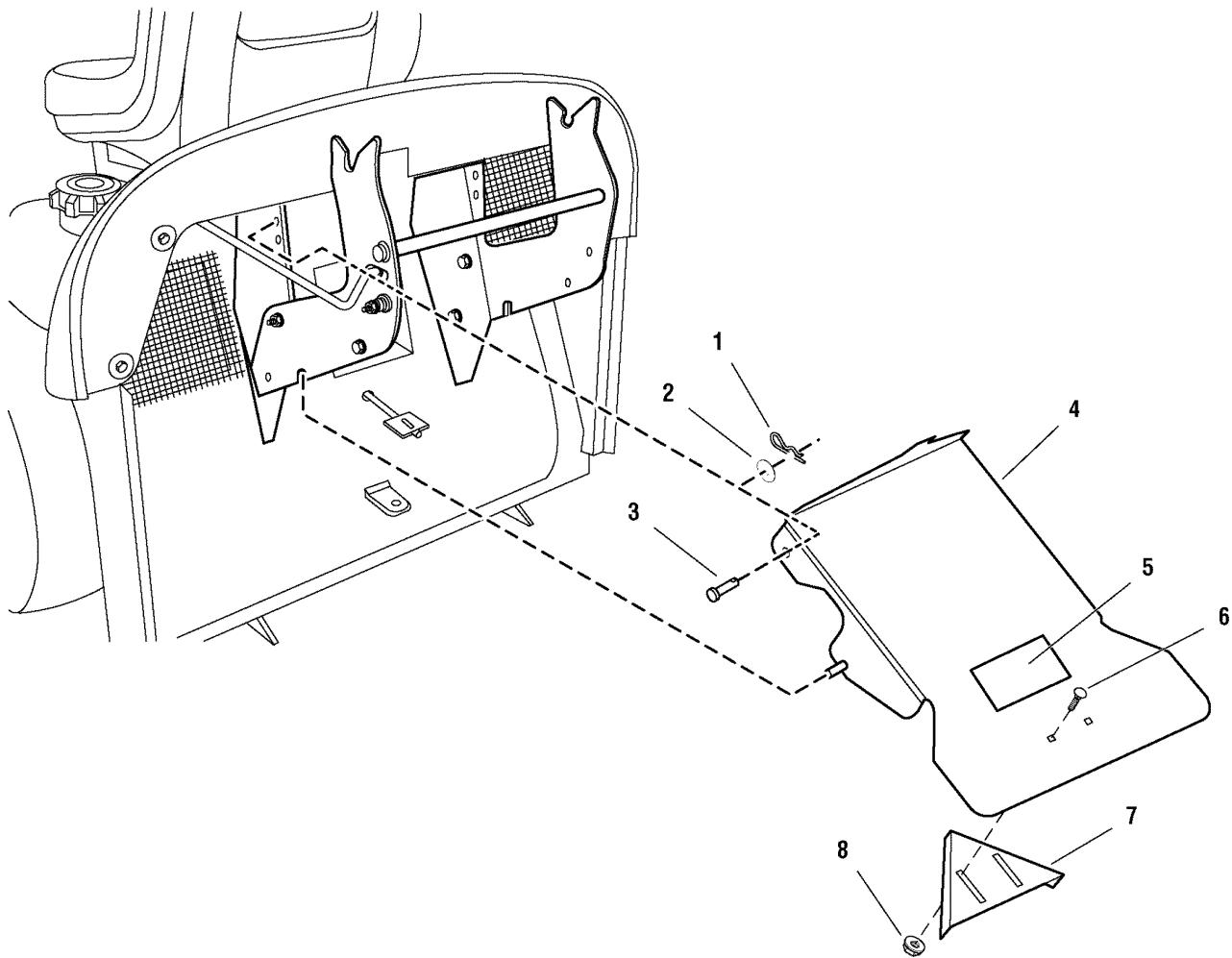
## Hopper Group

Item	Part No	Qty	Description	Note
37	1724652	1	ROD, Foot Pedal Bagger Release, 11.66 Long, 2 Bends	
38	1919438	2	NUT, Hex Lock ESNA Light, 5/16-18 NC-3B	
39	1727580A	1	PIVOT ASSEMBLY, Latch	
40	1928352	5	NUT, Hex Flange Whiz Lock, 3/8-16 Large	
41	1921965	4	CAPSCREW, Hex Head, 3/8-16 x 3/4 G5	
42	1727419A	1	BACKPLATE ASSEMBLY	
43	1723182A	1	BRACKET, Latch LH, 7GA	
44	1931277	4	NUT, Hex Flange Whiz Lock, 5/16-18 Small	
45	1960074	2	CLIP, Hair Pin, Spring Wire	
46	1724458	1	ROD, 25.12 Long, 2 Bends	
47	1921973	1	CAPSCREW, Hex Head, 3/8-16 x 2-3/4 G5	
48	1924940	1	WASHER, 3/8	
49	1676148	2	BUSHING, Powdered Metal	
50	1669105A	1	SPACER, 1-1/2 Long, Hardened	
51	1718016	1	SPRING, Extension	
52	1725036	1	ROD & TUBE ASSEMBLY, Differential Lock Pedal	
53	1719940	1	KNOB, Hole 1/2, 1.37 Long	
54	1960268	4	CARRIAGE BOLT, 3/8-16 x 1-1/4 G5	
55	1724540	1	SHAFT & ARMS ASSEMBLY, Latch	
56	1960556	4	SCREW, Pan Head Torx Taptite, 1/4-20 x 3/4	
57	1930645	1	NUT, Hex Flange Two Way Lock, 3/8-16 GA	
58	1923341	1	CAPSCREW, Hex Head, 1/4-20 x 3/4 G5	
59	1727429	1	CHUTE, Discharge Black Poly	
60	1724553	1	CAPLUG, Black Poly, 3/4 Hole	
61	1713855	1	KNOB, Bagger Release	
62	1666969	1	PIN, Klik 5/164	
63	1727523A	1	HANDLE, Tube, 39.75 Long	
64	1723359	1	GRIP, Hopper Lift Rod	
65	1727406	1	TRANSITION, Hopper Black	
66	1723181A	1	BRACKET, Latch RH, 7GA	

### Footnotes:

## Deflector Group

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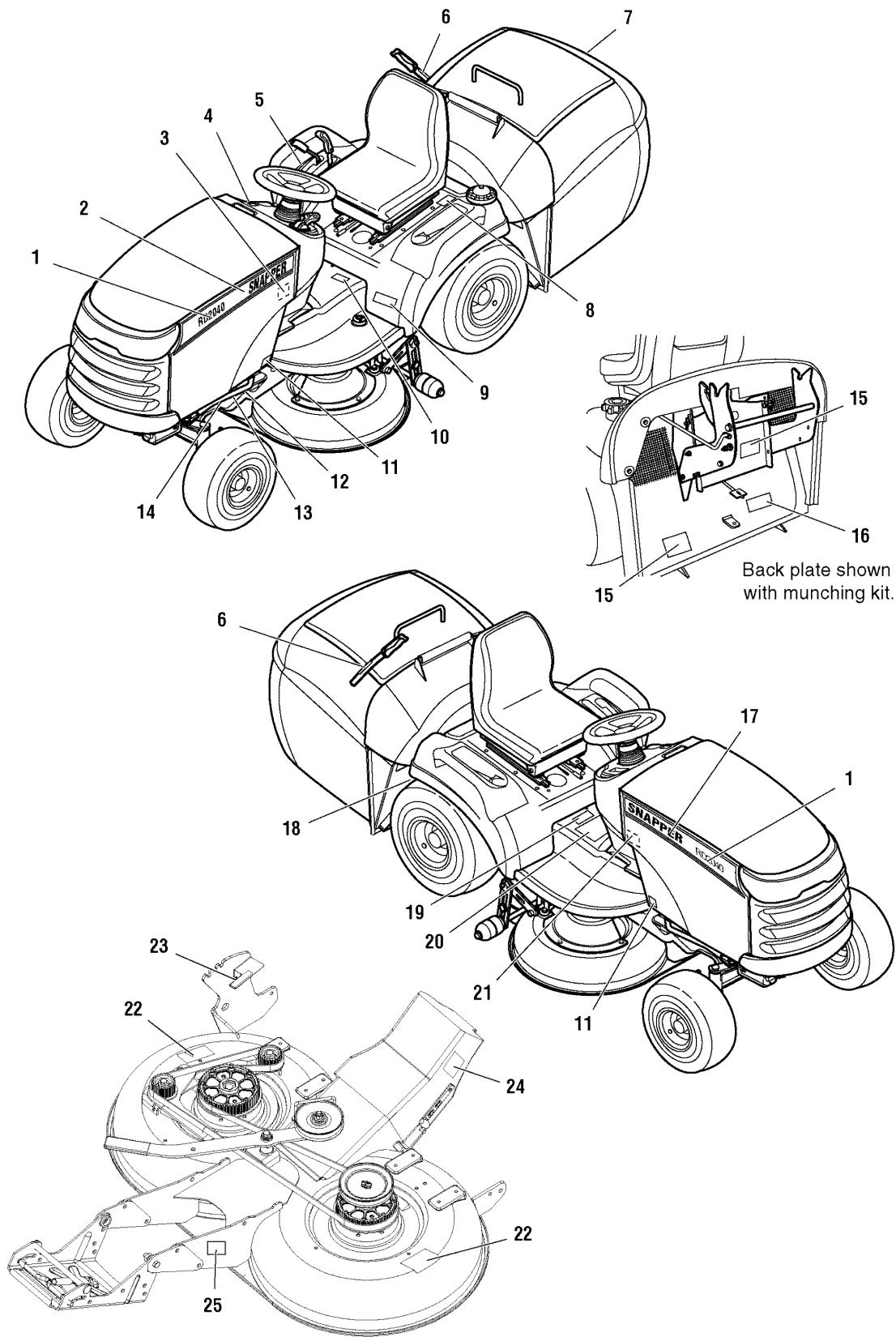
## Deflector Group

Item	Part No	Qty	Description	Note
1	1960074	2	CLIP, Hair Pin	
2	1919381	2	WASHER, 5/16	
3	1723683	2	PIN, Clevis	
4	1724935A	1	DEFLECTOR & PINS ASSEMBLY	
5	1720391	1	DECAL, Danger Operating without Catcher	
6	1960252	2	CARRIAGE BOLT, 1/4-20 x 5/8 G5	
7	1724864A	1	DEFLECTOR, 16GA	
8	1960685	2	NUT, Hex KEPS Conical Washer, 1/4-20	

### Footnotes:

## Decals Group

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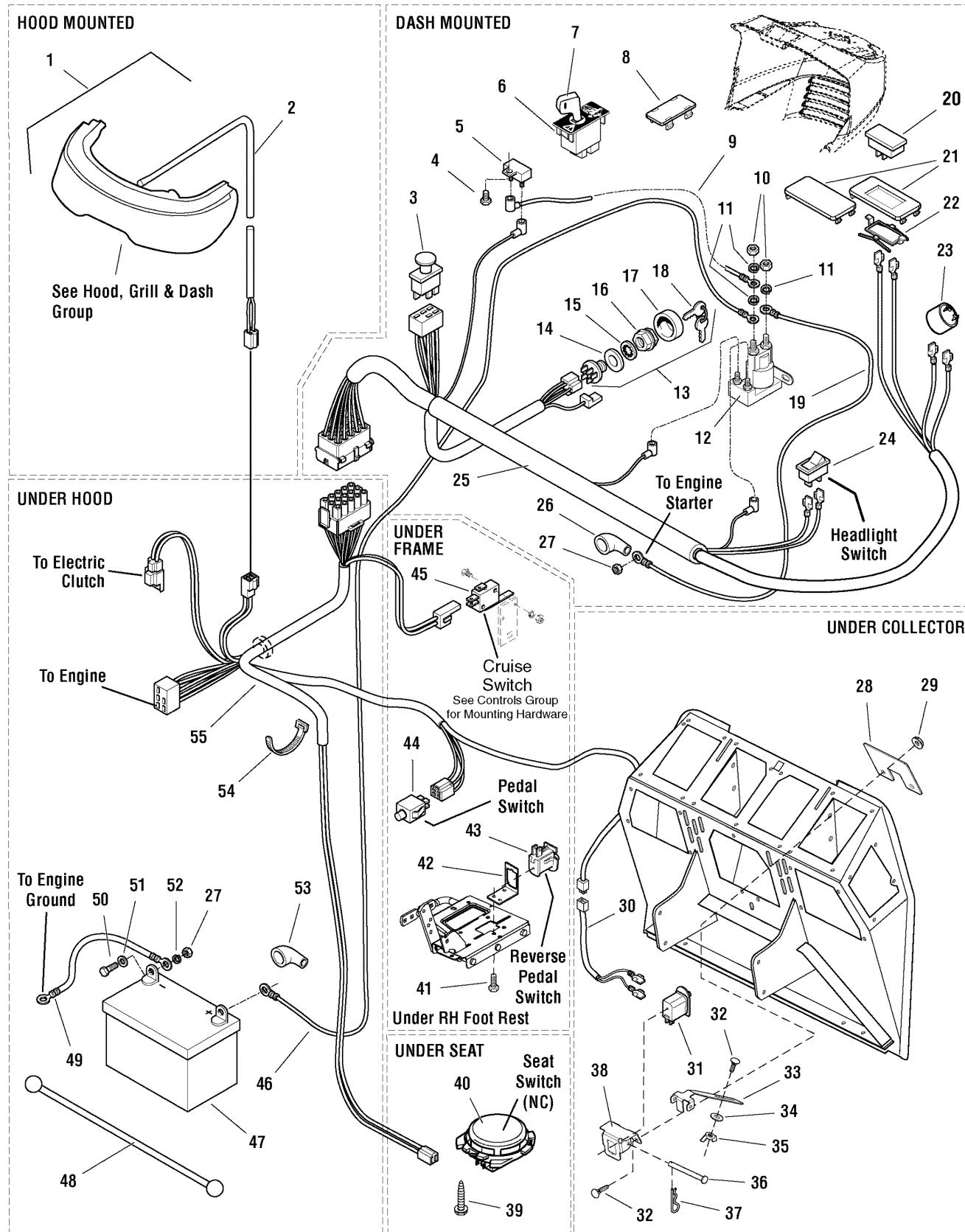


## Decals Group

Item	Part No	Qty	Description	Note
1	1725128	2	DECAL, RD2140	
1	1725240	2	DECAL, RD1840	
2	1725065	1	DECAL, Hood Stripe, Snapper, LH	
3	1727713	1	DECAL, Belt & Blade	
4	1722806	1	DECAL, Ignition Switch	
5	1723713	1	DECAL, Crusie / Lift	
6	1723310	1	DECAL, Hopper Lever	
7	1725061	1	DECAL, Snapper	
8	1724680	1	DECAL, Latch Release	
9	1727714	1	DECAL, Baron XL	
10	1723317	1	DECAL, Hopper Pedal	
11	1723296	2	DECAL, Protective, Clear	
12	--	1	* DECAL, Patent	
13	--	1	* DECAL, Serial Number, Tractor	
14	--	2	* DECAL, Decible Power Mass, Export Only	
15	1720391	2	DECAL, Danger Operating W/O Catcher	
16	1721141	1	DECAL, Drawbar Max Load	
17	1725066	1	DECAL, Hood Stripe, Snapper, RH	
18	1723425	1	DECAL, Transmission Release Valve	
19	1720390	1	DECAL, Danger Catcher Open	
20	1723175	1	DECAL, Warning/Danger Icons, Tunnel	
21	1725072	1	DECAL, Touch Up Paint	
21	1720454	1	DECAL, Touch Up Paint, Orange, Black, Red	
22	1720389	2	DECAL, Danger Rotating Blade, Export Only	
23	1723470	1	DECAL, Height Of Cut	
24	1721107	1	DECAL, Danger, Discharge Tube	
25	--	1	* DECAL, Serial Number, Mower Deck	
26	1731419	1	DECAL, Steering Wheel, Snapper	
27	1732413	1	DECAL, Belts and Blades	

### Footnotes:

Note: \* Not a Service Part

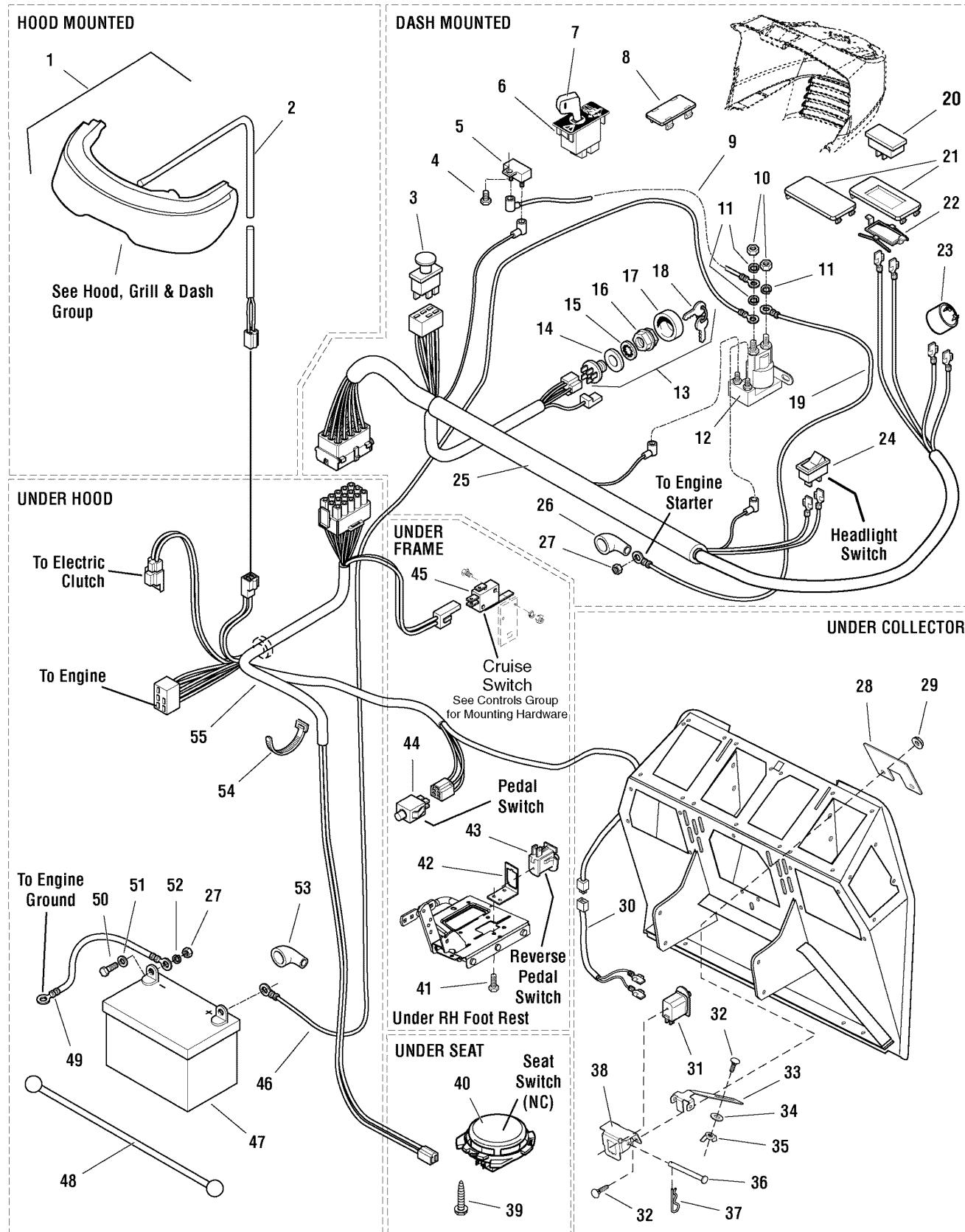


## Electrical Group

Item	Part No	Qty	Description	Note
1	1721810	1	HEADLIGHT ASSEMBLY, 4 Bulb	
2	1722669	1	HARNESS, Headlight	
3	1722887	1	SWITCH, PTO Push/Pull w/Symbols	
4	1921959	1	CAPSCREW, Hex Head, 1/4 x 5/8	
5	1722739	1	SOLENOID	
6	1726556	1	MODULE, RMO	(Includes Ref. No. 7)
7	1726557	1	KEY, RMO Module Plastic	
7	1727185	1	KEY, w/Hang Tag for RMO Module	
8	1722611	1	PLUG, Hole Black	
9	1665237	1	WIRE, 12GA 8 Long Red	
10	2920426	3	LOCKWASHER, External Tooth 5/16	
11	1665238	1	BREAKER, Circuit 12VOLT 20AMPS w/Tabs	
12	2916622	3	NUT, Hex, 1/4-20 NC-2B	
13	1716061	1	SWITCH ASSEMBLY, Ingition, 6 Pin Indak	(Includes Ref. Nos. 1)
14	2101025	1	WASHER, 5/8	
15	1960547	1	LOCKWASHER, Internal Tooth, 5/8	
16	1717549	1	NUT, Hex Flange, 5/8-32 Ignition Switch	
17	1717550	1	COVER, Ignition Switch, Black	
18	1717163	1	KEYS, Ignition Set of 2	
19	1721830	1	CABLE, # 6 x 25 Long Red, 2 Ring Terminals	
20	1725523	1	METER, Hour Digital w/Oil & Lube Alarms	
21	1725524	1	PLUG, Dash, Hour Meter	
21	1725698	1	PLUG, Dash, No Hour Meter Hole	
22	1725835	1	CLIP, Hour Meter, Holds In Dash	
23	1720117	1	BUZZER, Pulse, Grass Bag Full	
24	1716951	1	SWITCH, Headlights, 2 Terminal	
25	1726890	1	HARNESS, Wiring Upper	
26	1677296	1	BOOT, Insulator, Battery Terminal	
27	920263	2	NUT, Hex, 5/16-24 NF-2B	
28	1727776A	1	DEFLECTOR, Switch 14GA	
29	1960685	2	NUT, Hex KEPS Conical Washer, 1/4-20	
30	1723954	1	HARNESS, Wiring Rear	
31	1720411	1	SWITCH, Push Button w/Boot, Bagger	
32	1960252	3	CARRIAGE BOLT, 1/4-20 x 5/8 G5	
33	1727428	1	PIVOT, Actuator 14GA, E-Coat	
34	1960103	1	WASHER, 3/8	
35	960293	1	NUT, Wing Lock, 1/4-20	

### Footnotes:

## Electrical Group



## **Electrical Group**

<b>Item</b>	<b>Part No</b>	<b>Qty</b>	<b>Description</b>	<b>Note</b>
36	1960607	1	PIN, Clevis	
37	1960221	1	CLIP, Hair Pin	
38	1727427	1	SUPPORT, Actuator 14GA, E-Coat	
39	1960536	2	SCREW, Hex Washer Head Plastite, 1/4 x 1/2	
40	1716368	1	SWITCH, Operator Presents, Seat	
41	1929000	1	SCREW, Hex Washer Head Taptite, 1/4-20 x 3/8	
42	1726810A	1	BRACKET, Switch Mounting, RMO	
43	1704379	2	SWITCH, Push Button, Reverse Pedal	
44	1723507	1	SWITCH, Push Button, Foot Pedal	
45	1717050	1	SWITCH, Push Button, Cruise Control	
46	1603618	1	CABLE, # 6 x 9 Long, 2 Ring Terminals	
47	1685215	1	BATTERY, 12VOLT 6CELL 230AMPS CCA	
48	1722009	1	STRAP, Battery 14 Long, Black Rubber	
49	1713163	1	CABLE, # 6 x 26 Long Black, 2 Ring Terminals	
50	2923341	2	CAPSCREW, Hex Head, 1/4-20 x 3/4 G5	
51	2921319	2	WASHER, 1/4	
52	2916964	2	LOCKWASHER, Spring 1/4	
53	1713535	1	BOOT, Insulator Red, Cable Terminal	
54	2925094	4	TIE, Self Locking, 7-5/16	
55	1726889	1	HARNESS, Wiring Lower	

### **Footnotes:**





*Parts Manual for*

**SNAPPER**<sup>®</sup>

**YARD TRACTOR ELECTRIC CLUTCH  
HYDRO DRIVE RMO & ACS "RD"  
LT300 SERIES**

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**Manual No. 7006469**

**Revision A, 9/5/2008**

**TP 400-5273-A-TC-N**